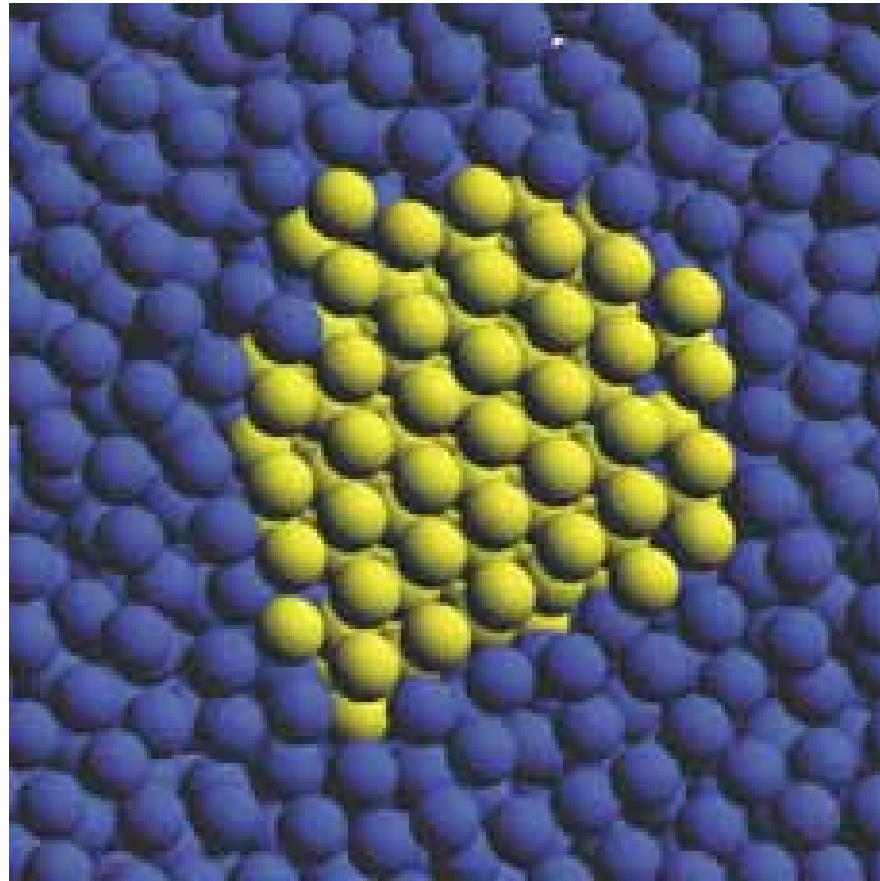


Contents

- **Classical Nucleation Theory & Variations**
- **Variations on a Theme (Monodispersity):**
 - *‘Stöber’ Synthesis*
- **Conclusions**

Absolute Crystal Nucleation Rates for Hard-Sphere Colloids

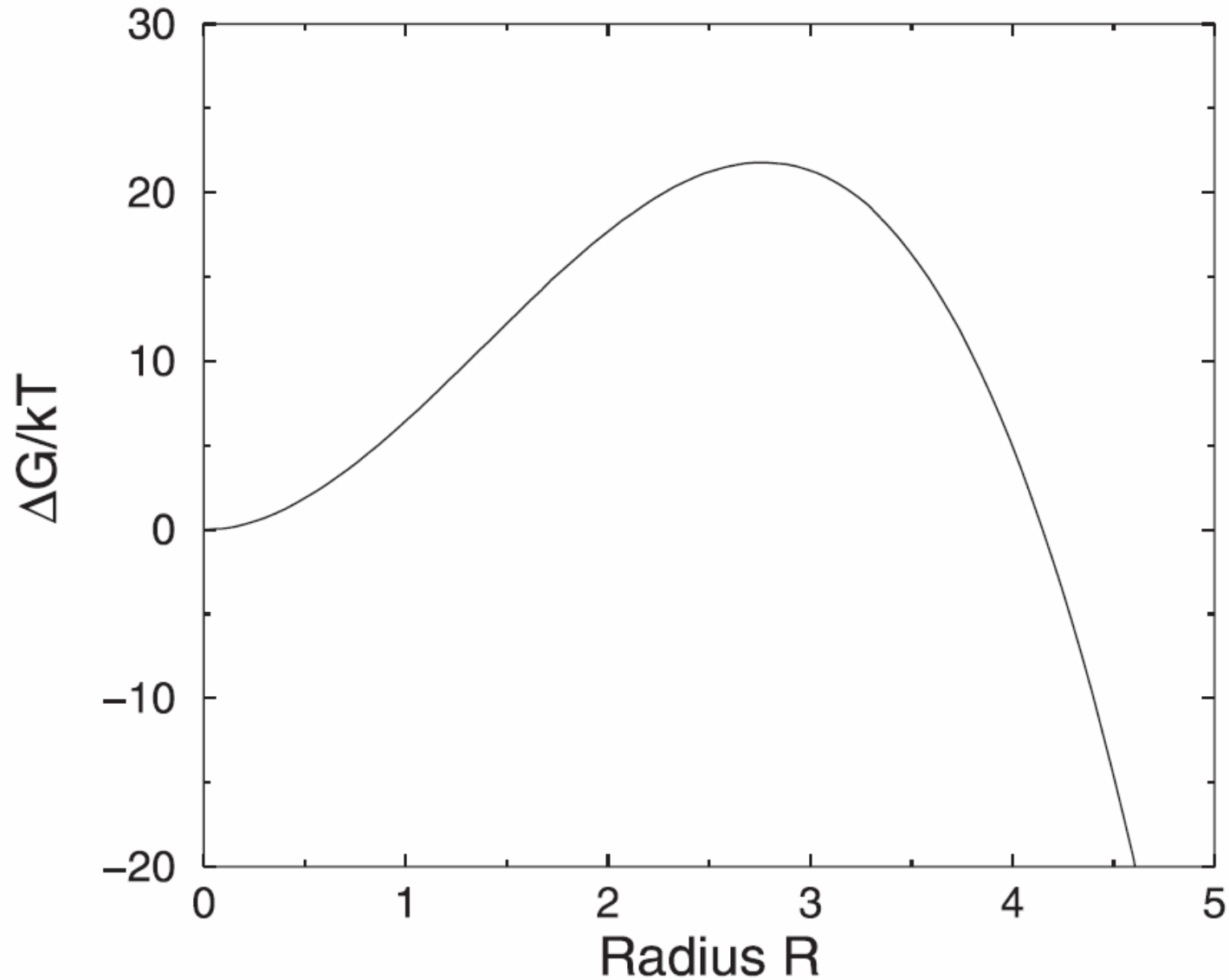
*Randomly
stacked critical
nucleus*



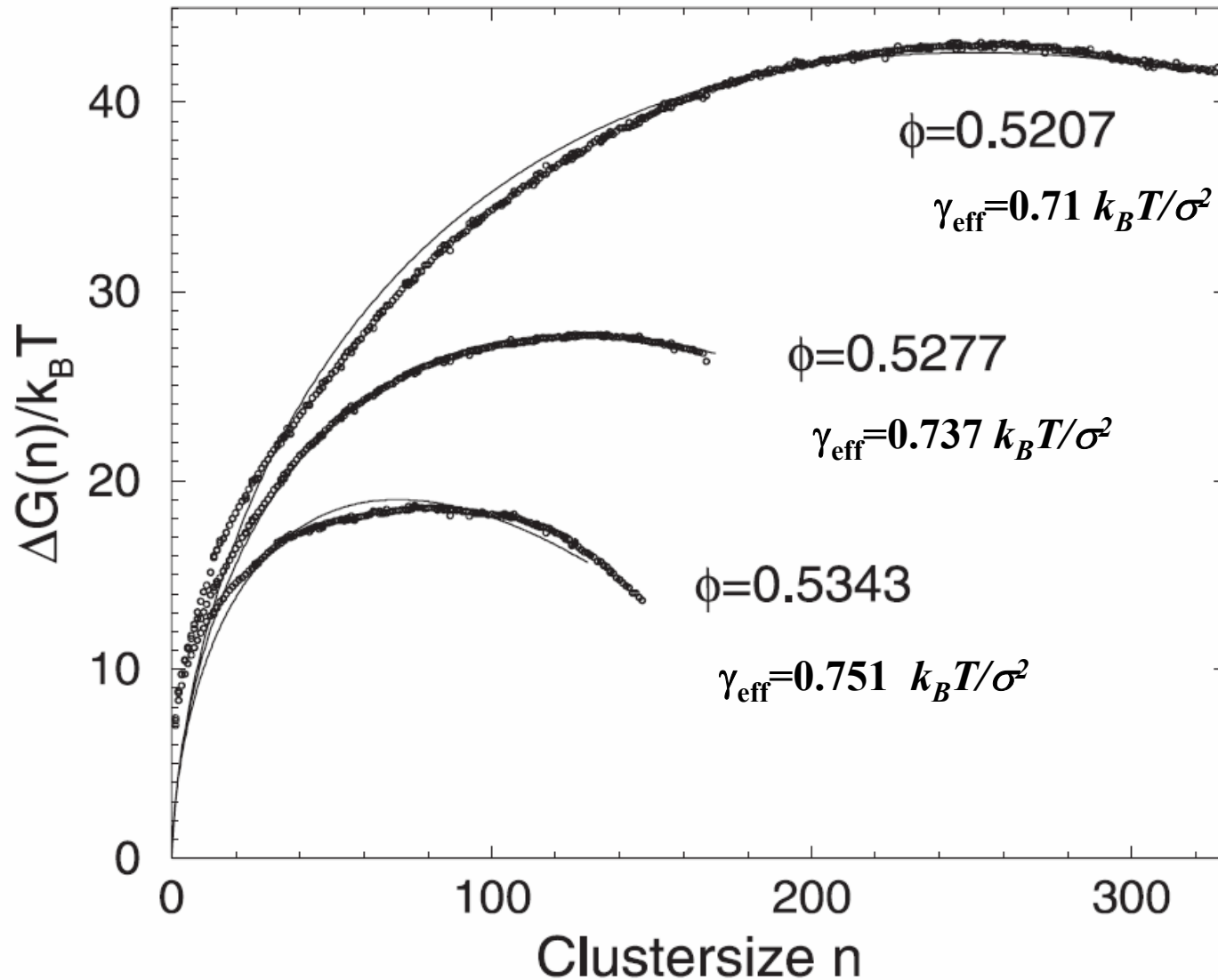
$$\phi = 0.52$$

*Monte Carlo Simulations with
Umbrella sampling through a biasing potential*

Classical Nucleation Theory (*CNT*)



Critical Nucleus Size



DielectroPhoretic Forces

Dipole in a homogeneous electric field does not experience a force, in an inhomogeneous field its motion it does:

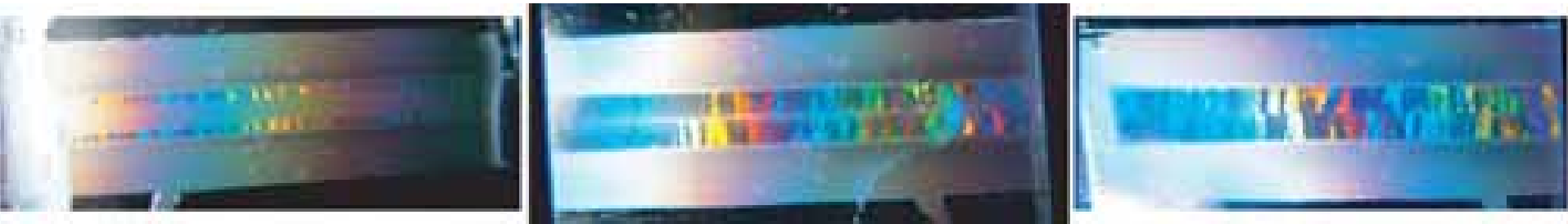
Dielectrophoretic Force

$$F_d = \frac{4\pi a^3}{c} \left(\frac{m^2 - 1}{m^2 + 2} \right) \bullet \nabla E^2$$

Using gradients in the electric field and let those balance against the osmotic pressure and gravity allows for field induced changes in the volume fraction in small volumes: A DielectroPhoretic Bottle

DielectroPhoretic Bottle: *Slow Rate*

Field Strength 80 V/mm, 12 days crystallization, 4 mm width
1 MHz 1 mm thick



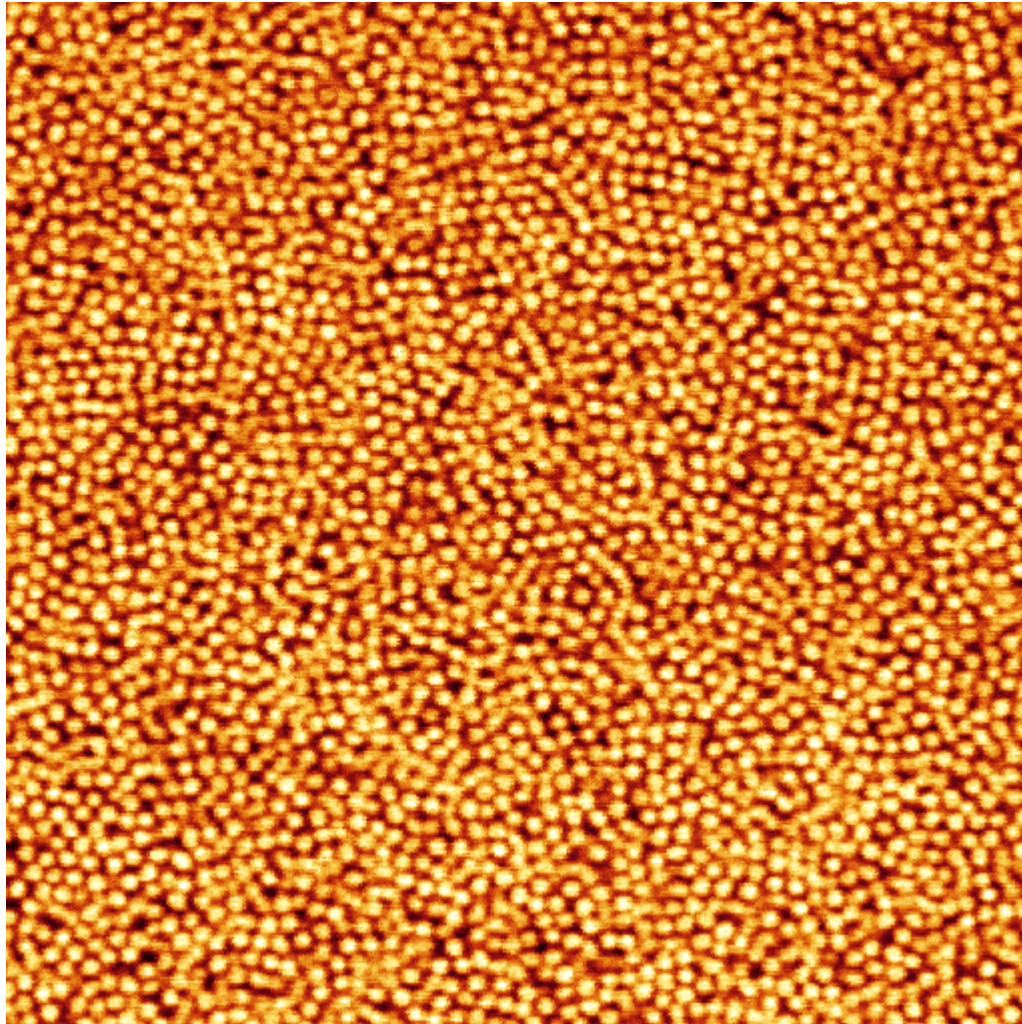
PHS-PMMA

2 μm diameter, CHB/cDec: density matched,
TBAB 'saturated' \rightarrow 'almost' HS

NO Crystallization in control without E!

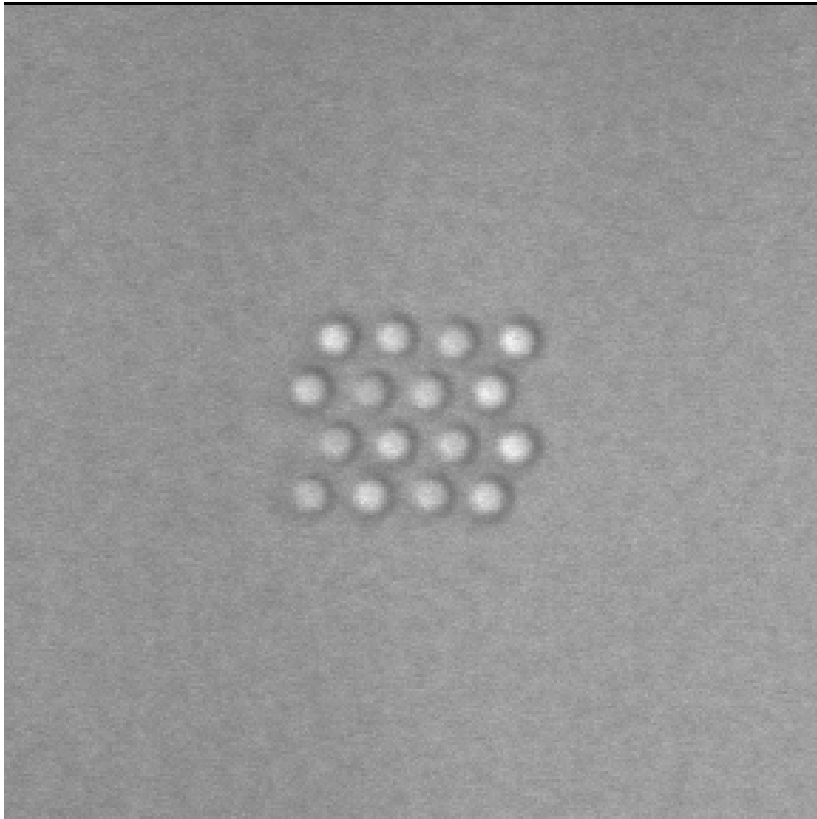
*Heterogeneous Crystal Growth,
Wall Induced!*

Heterogeneous Crystal Growth, Random Crystal Orientation!

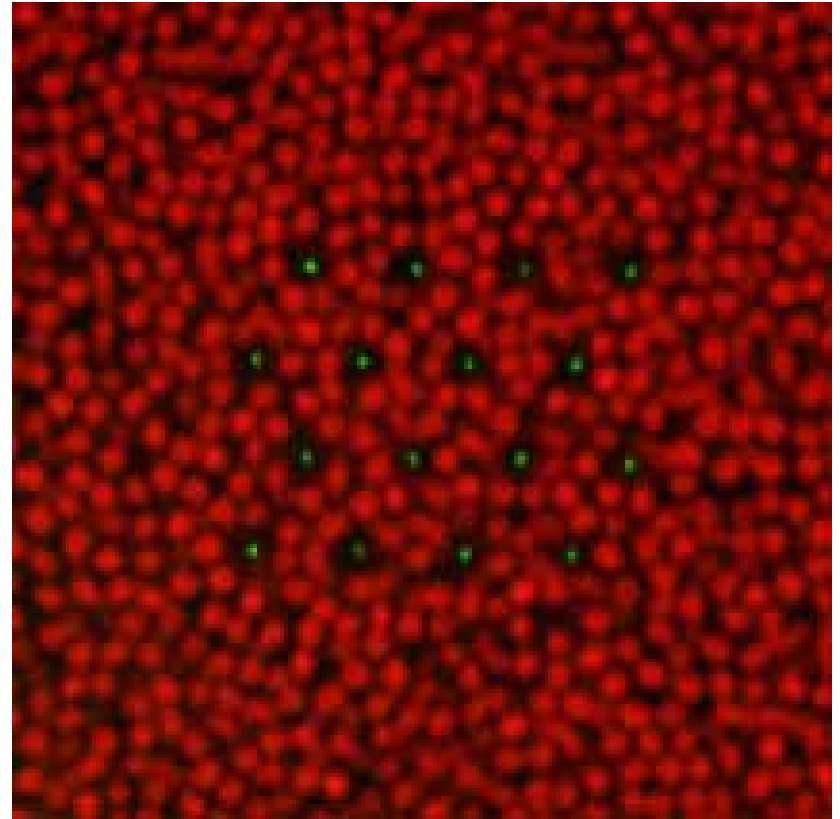


Density-Matched Tracer-Host Mixture

(PS-SiO₂-PMMA and PMMA)



Bright field

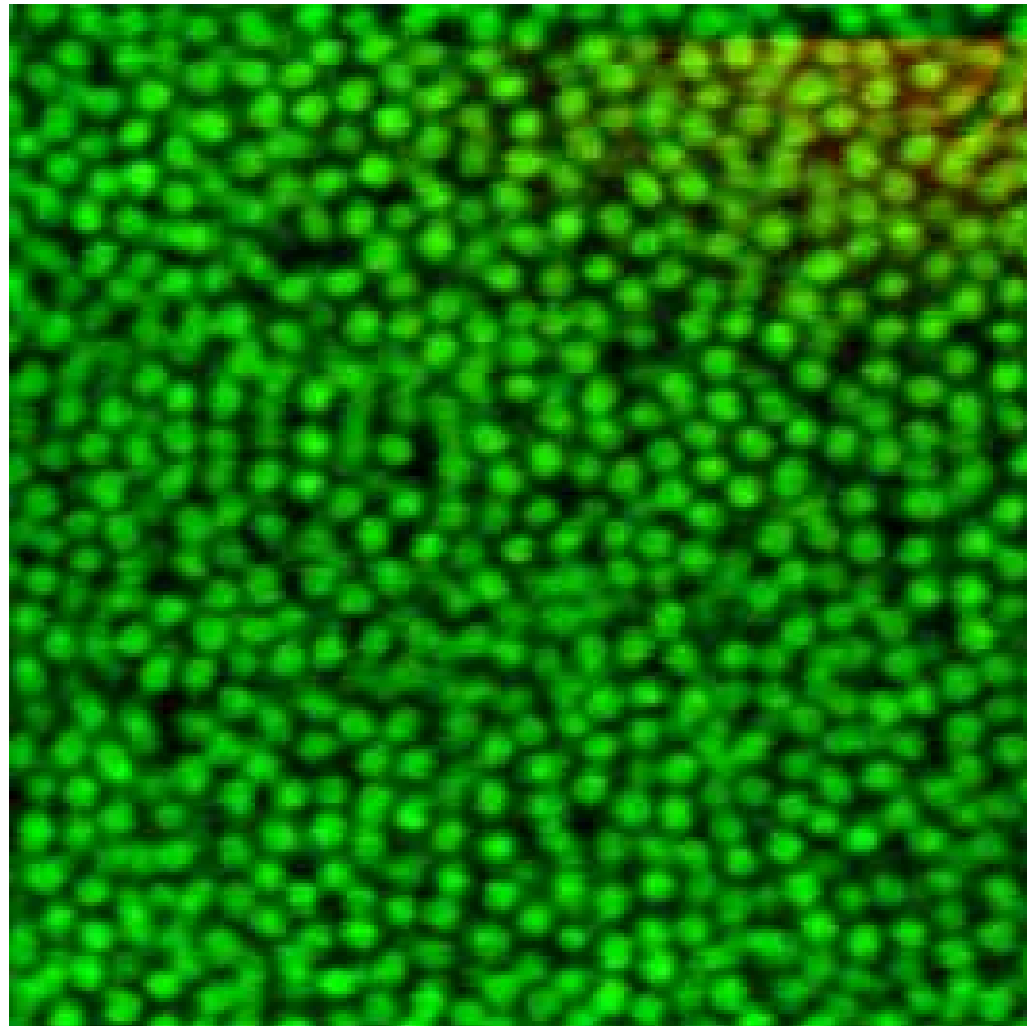
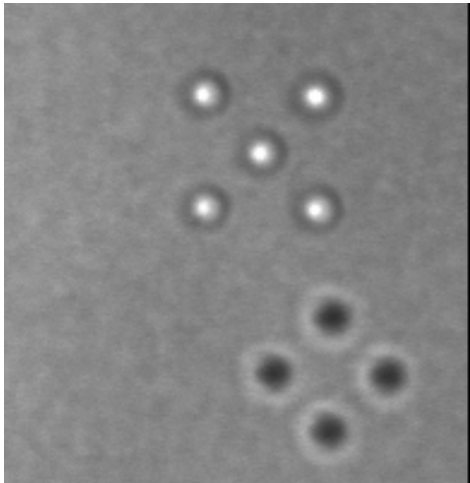


**Combined
fluorescence and reflection**

Images
25x25 μm^2

3D Structures in a Concentrated Colloidal Dispersion

$\phi = 35\%$



Confocal
z-scan

Arrays at HS Fluid-Crystal Coexistence

Averaged
over 100
frames

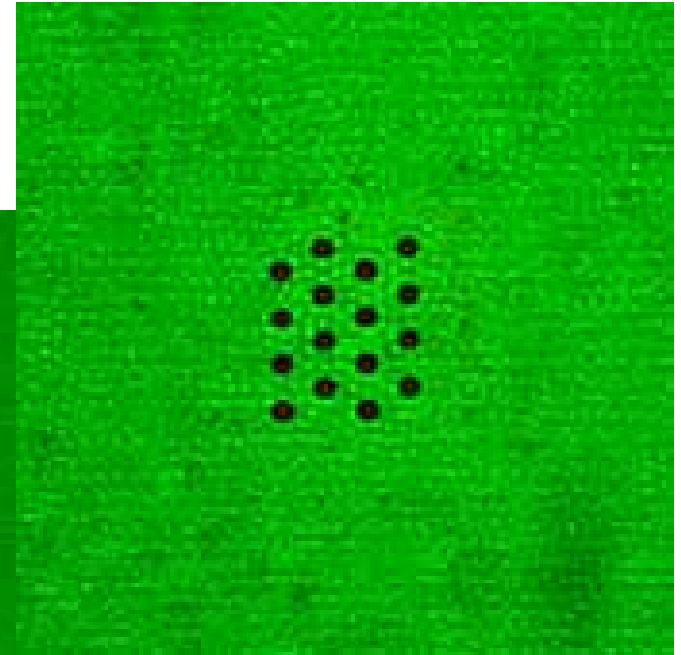
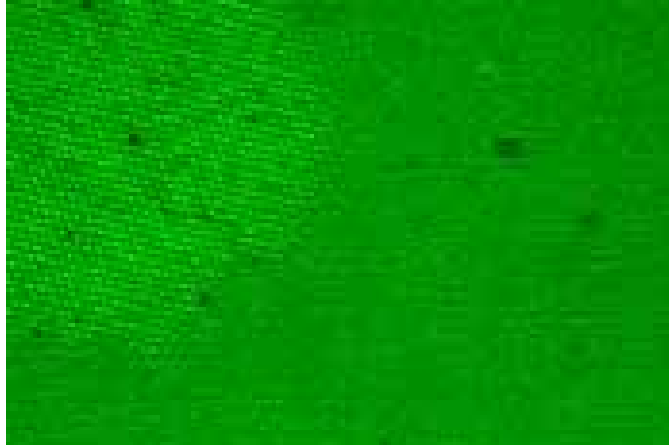
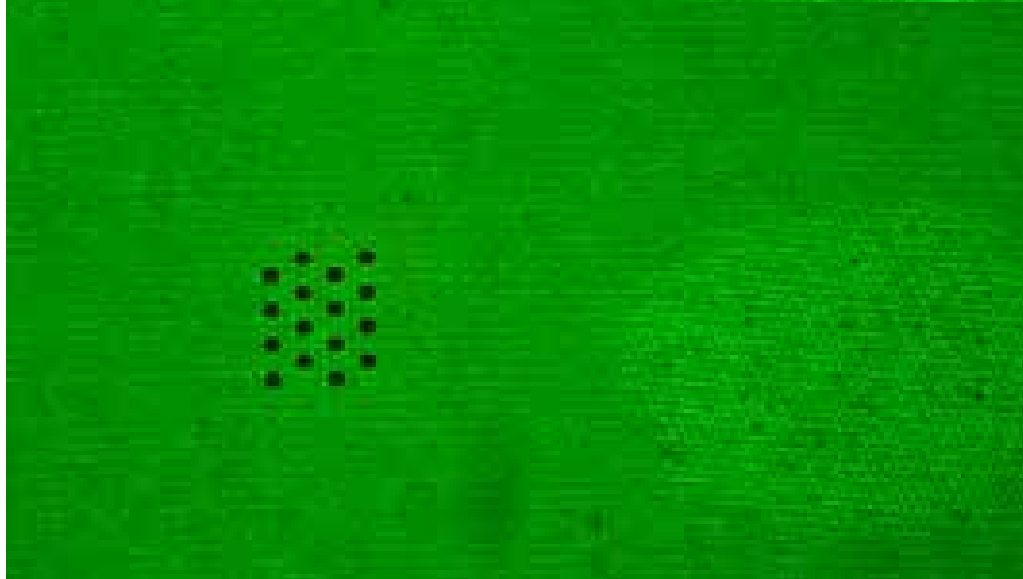


Image
100x100 μm^2



Arrays at HS Fluid-Crystal Coexistence

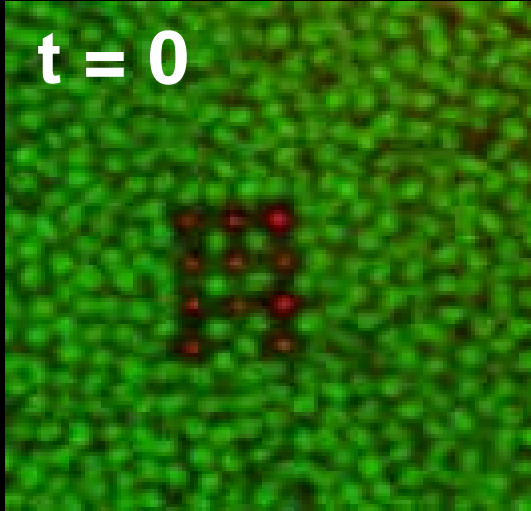
Averaged
over 100
frames

Image
100x100 μm^2

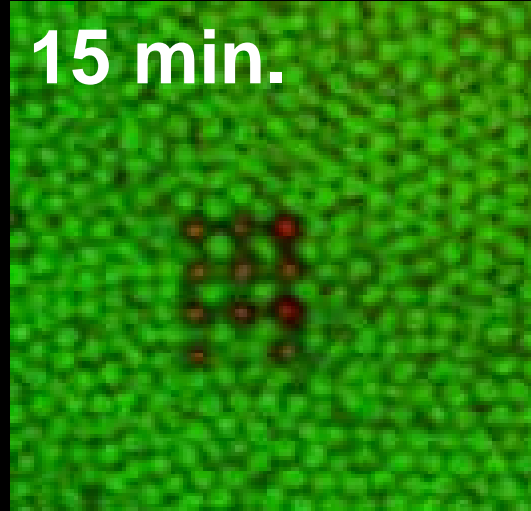


Tweezers *and* Dielectric Bottle

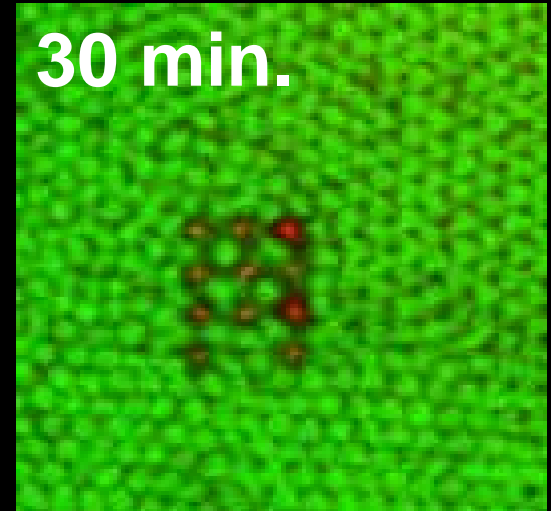
$t = 0$



15 min.

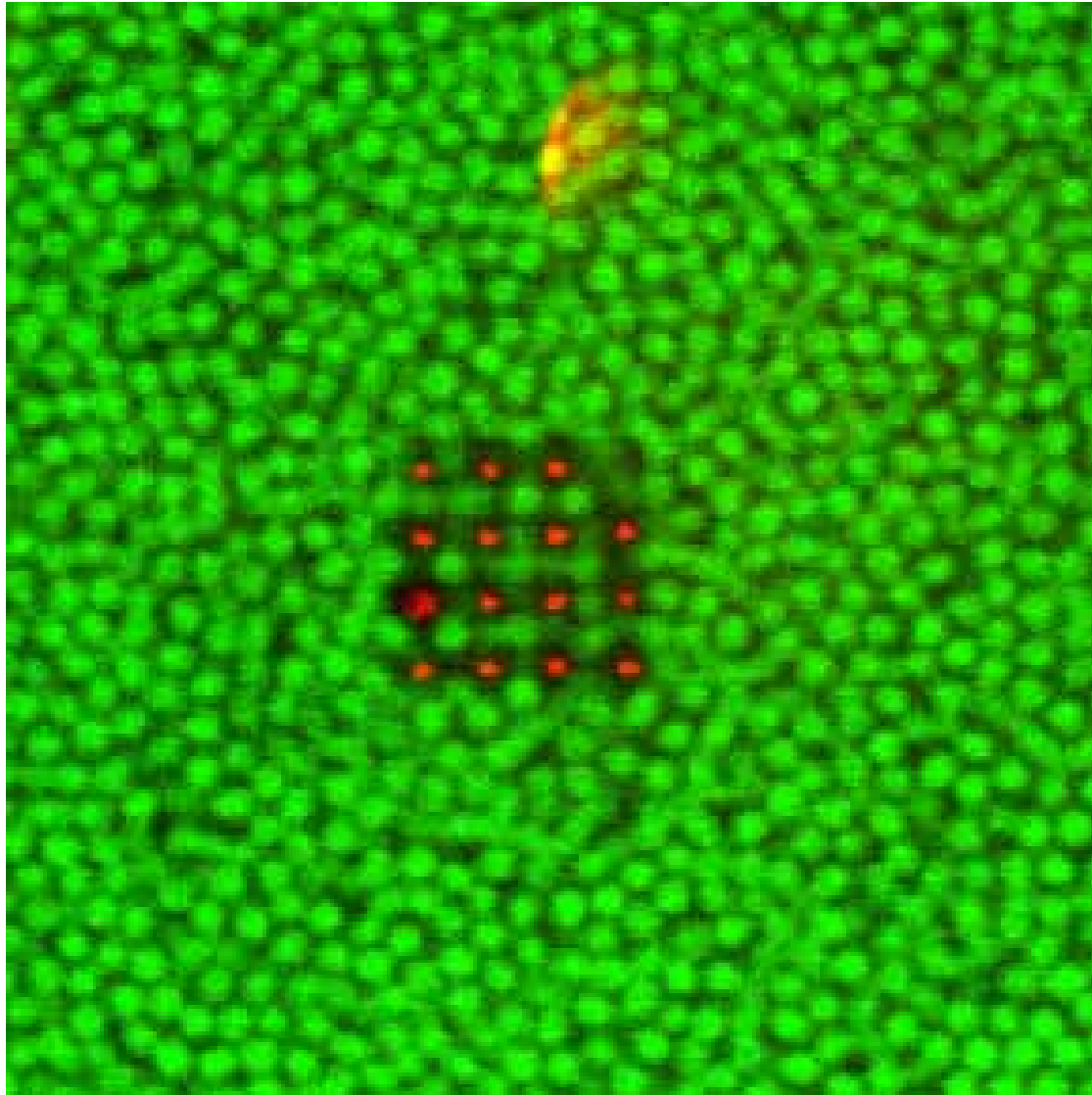


30 min.

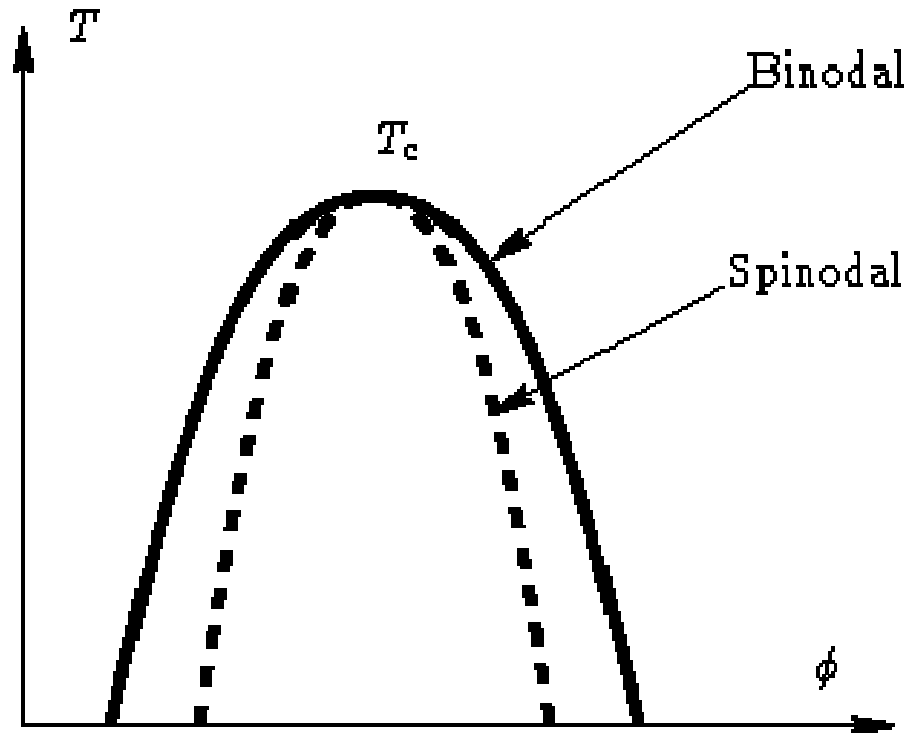


Success but no data (yet)!

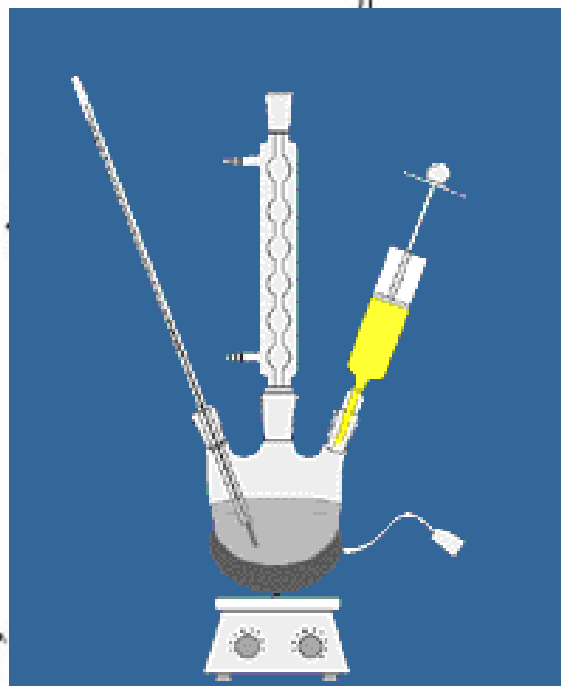
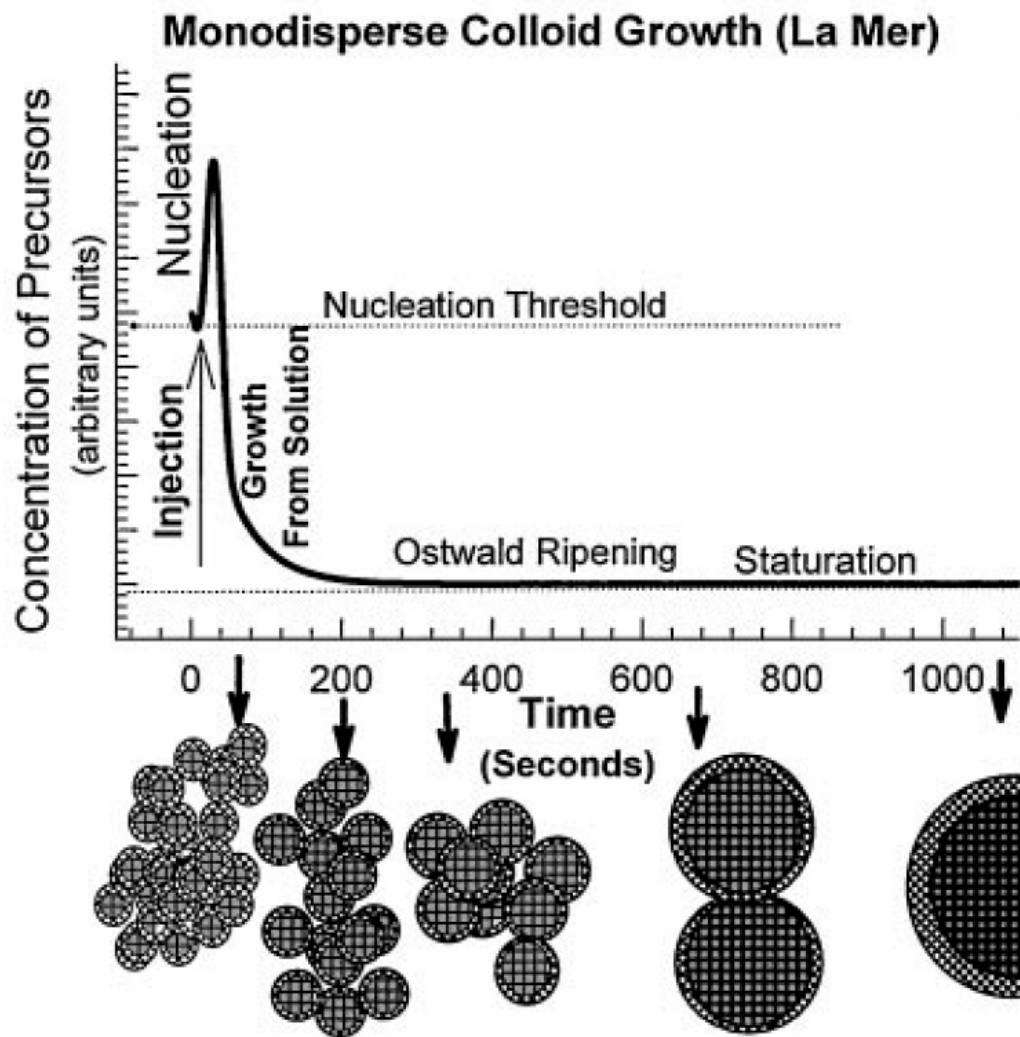
Tweezers *and* Dielectric Bottle



Spinodal Decomposition: *Nucleation & Growth*



Homogeneous Nucleation: *NanoCrystals*



Coordinating solvent
Stabilizer at 150-350C

Monodispersity through Growth

$$\frac{dV_p}{dt} \propto k_c R^\alpha c_h$$

$\alpha = 1$ diffusion limited growth

$\alpha = 2$ surface reaction limited growth

Contents

- **CNT & Variations**

- **Variations on a Theme (Monodispersity):**
 - *‘Stöber’ Synthesis (Coupling Agents)*

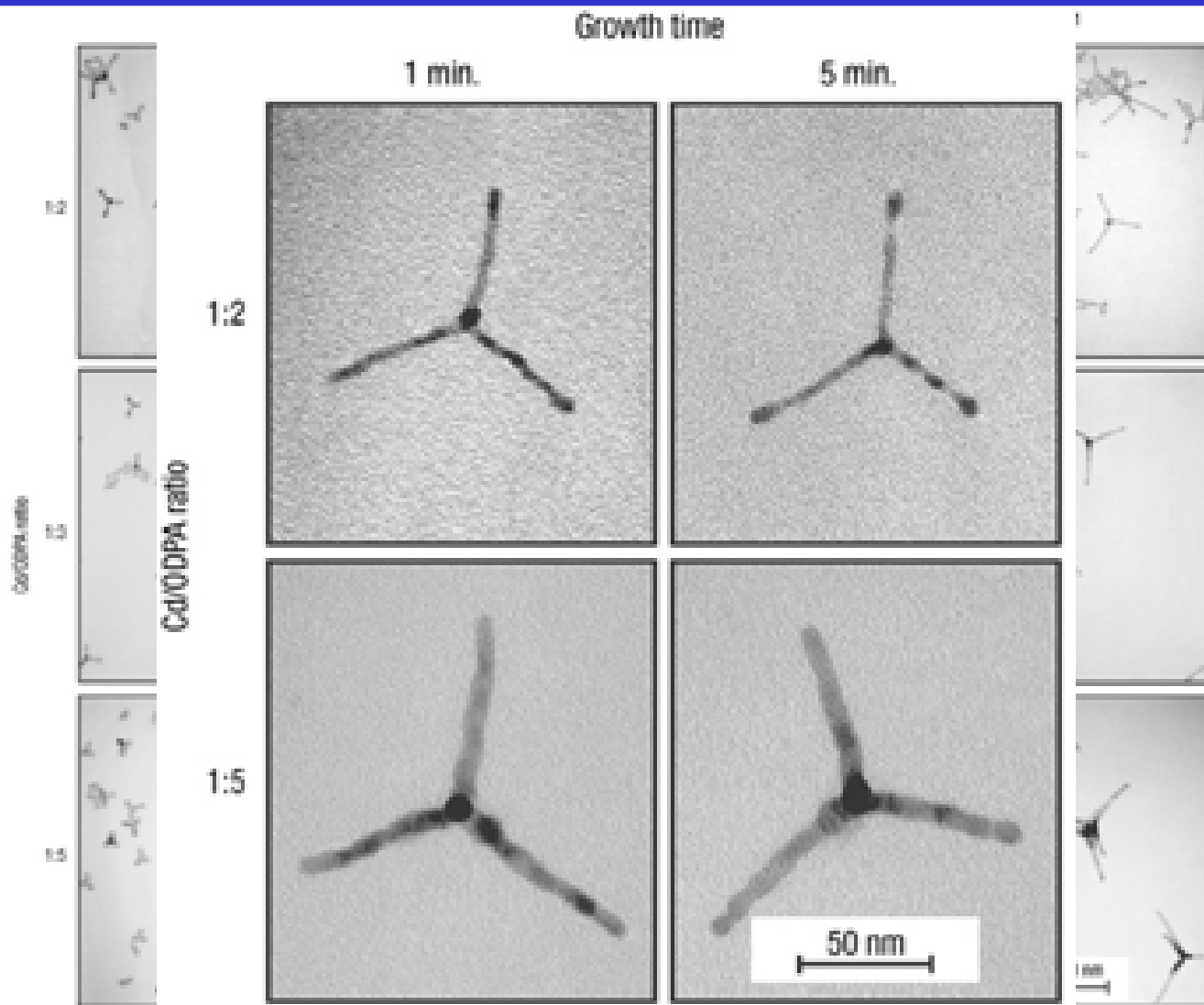
- **Conclusions**

Multistage Nucleation and Growth



CdSe several μm in Size

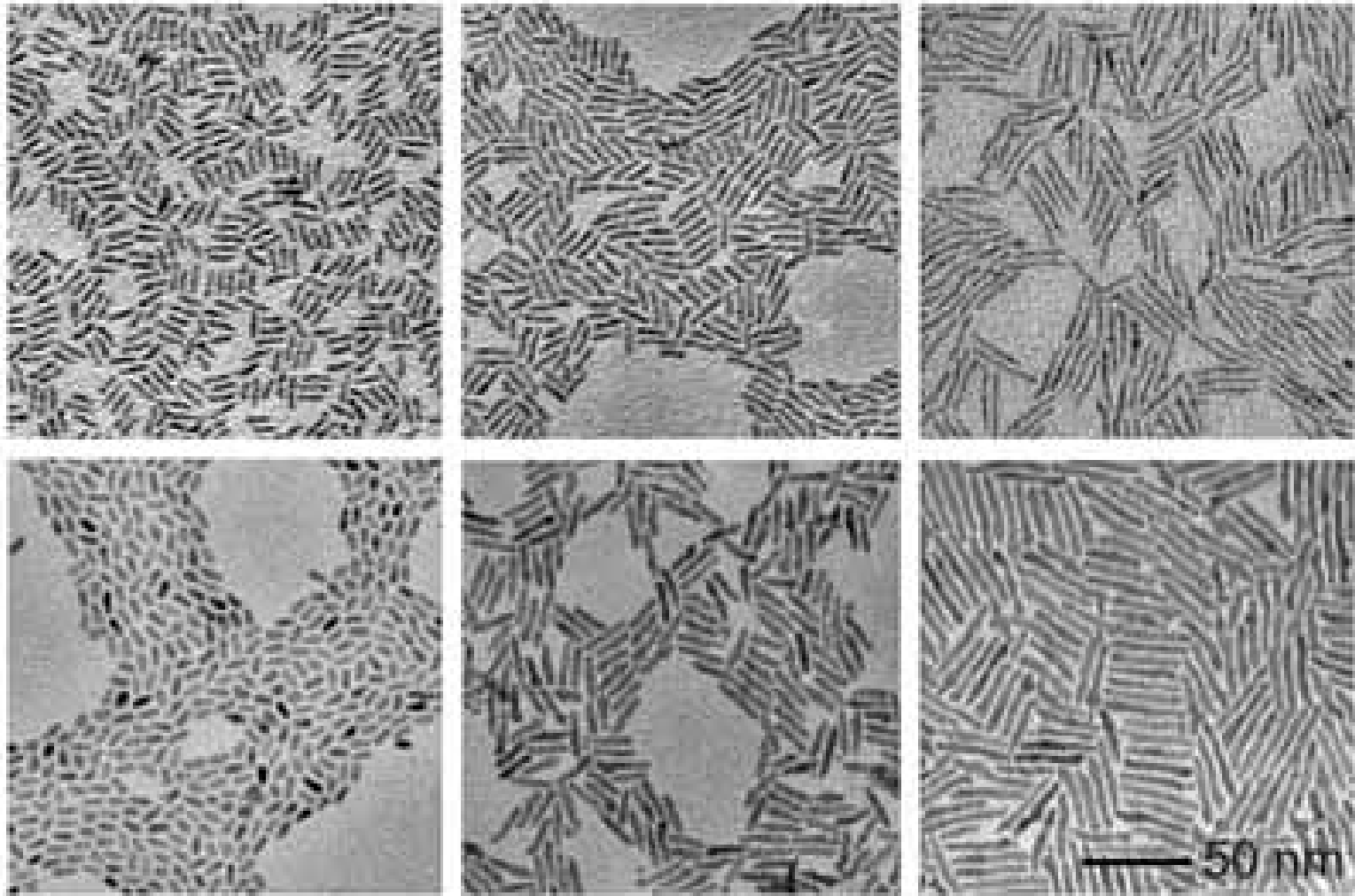
Polytypism in Nucleation & Growth



CdTe TetraPods

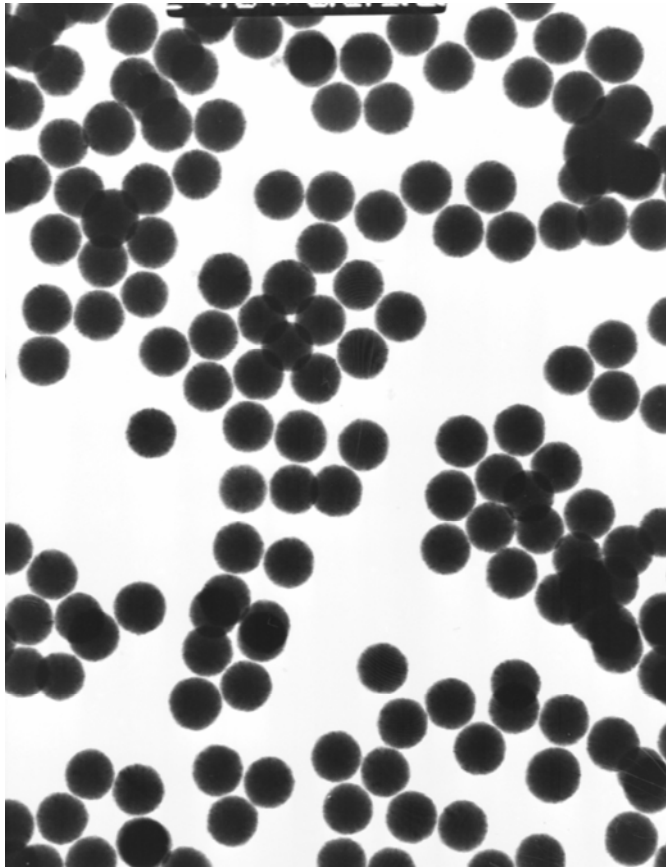
Alivisatos et al.
Nature Materials 2, 382 (2003)

Colloidal NanoCrystals with Shape Control

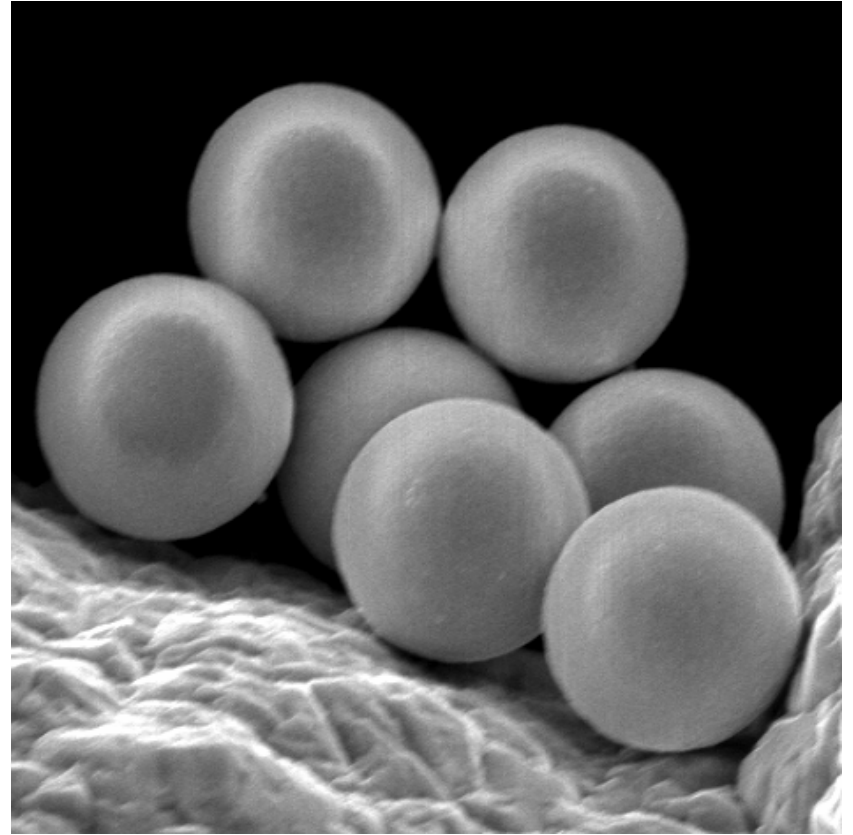


CdSe Nano Crystals with Shape Control Form LC phases

Aggregation of ZnS NanoXtals

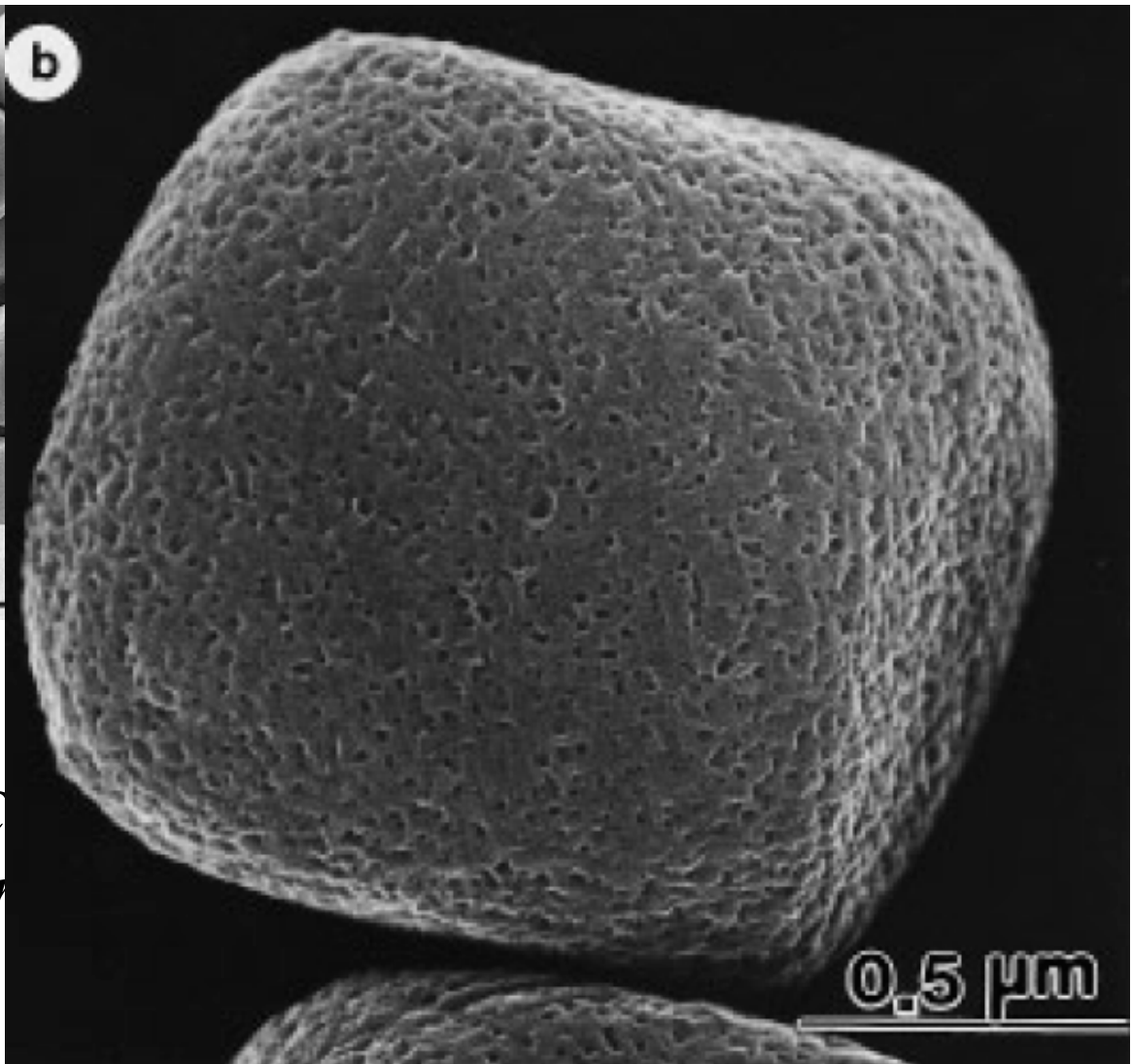
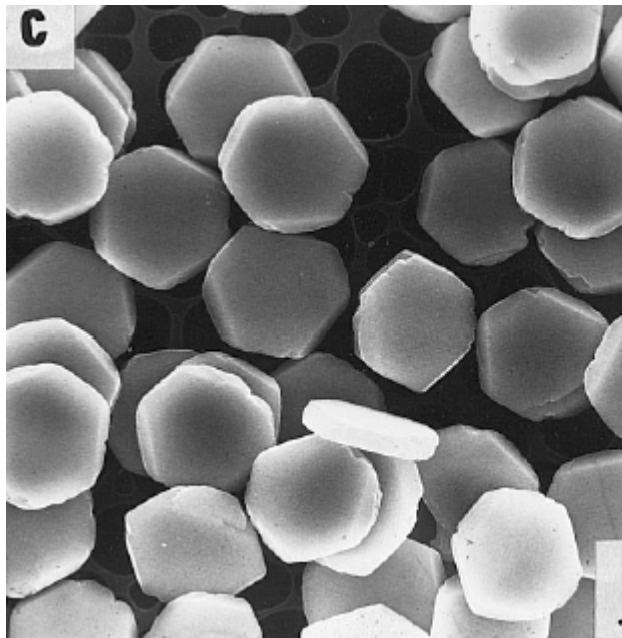


ZnS $R = 103 \text{ nm}$ $\delta \sim 3\%$



ZnS $R = 1.4 \mu\text{m}$ $\delta \sim 1\%$

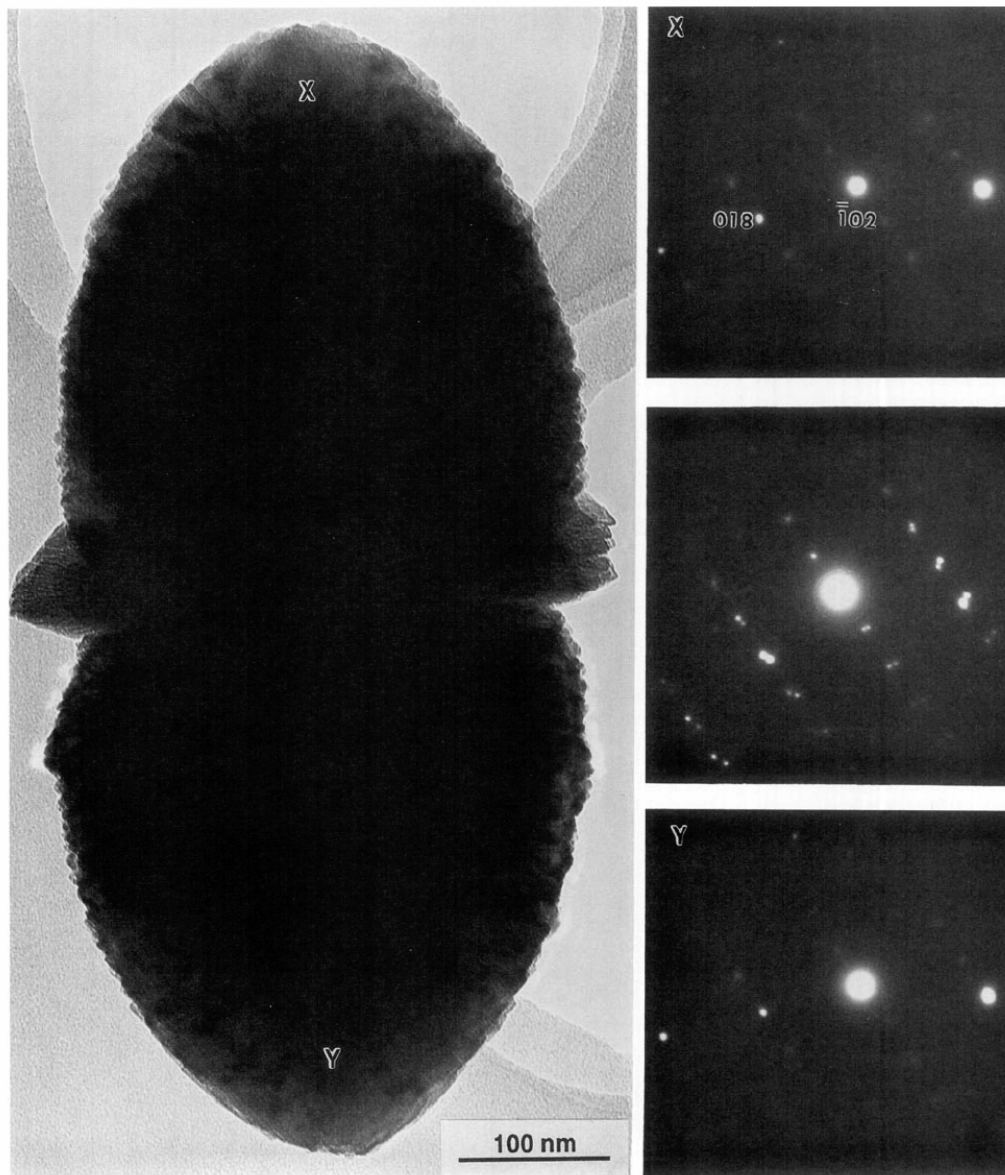
Monodisperse Hematite Fe_2O_3 Colloids



C
ST

T. Sugimoto et al. *Chem. Eng. Technol*, 26, (2003)

Hematite: Aggregation of NanoXtals



Contents

- **CNT & Variations**

- **Variations on a Theme (Monodispersity):**
 - *‘Stöber’ Synthesis (Coupling Agents)*

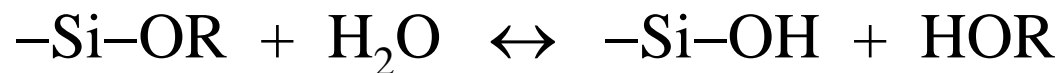
- **Conclusions**

'Silica' from 4-AlkoxySilanes

General Scheme	Specific Example	Role
$R_xSi(OR')_y$	$Si(OCH_2CH_3)_4$	Reagent
Alcohol	$HOCH_2CH_3$	Co-solvent
Water	H_2O	Reagent/Solvent
Amine	NH_3	Catalyst

Reactions:

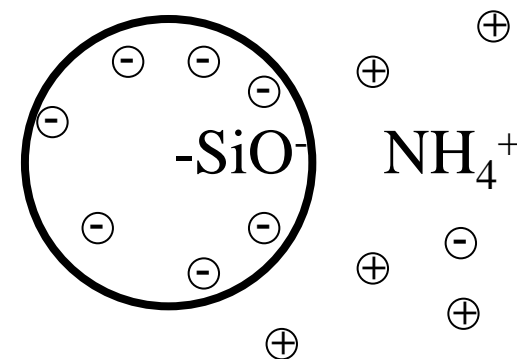
Hydrolysis (amine is catalyst)



Condensation (amine is catalyst)



Dissociation

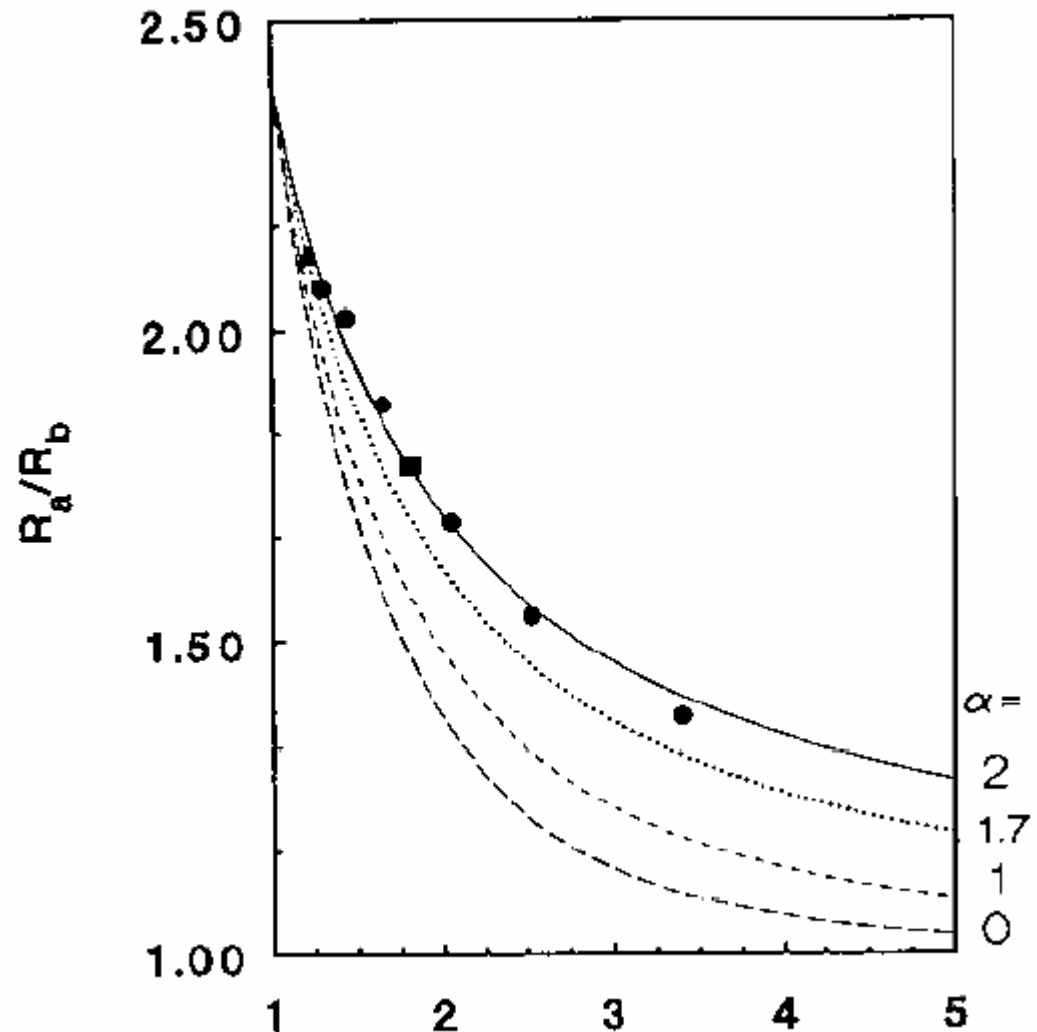


Stöber et al., *JCIS*, (1968) -> Kolbe (1956); Sol-Gel -> NO Gel

Silica Bidisperse Particle Growth

$$\frac{dV_p}{dt} \propto k_c R^\alpha c$$

$\alpha = 1$ diffusion limited growth
 $\alpha = 2$ surface reaction limited growth



'Silica' from n-AlkoxySilanes (n<4)

•Mechanism:

-Hydrolysis Rate Determining

-Initial Aggregation of 'Collapsed Polymers'

-Surface Reaction Limited Growth of 'Monomers'

-> Rel. Polydispersity $\propto 1/R$

AvB, et al., JCIS, 154, (1992); AvB, et al., JNCS, 149 (1993)

•Variations:

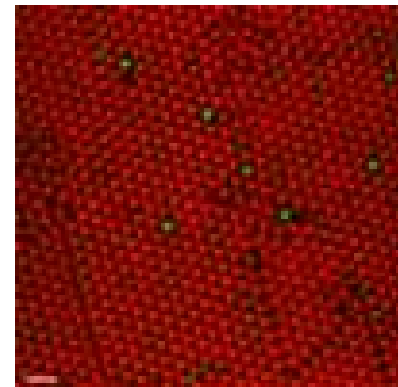
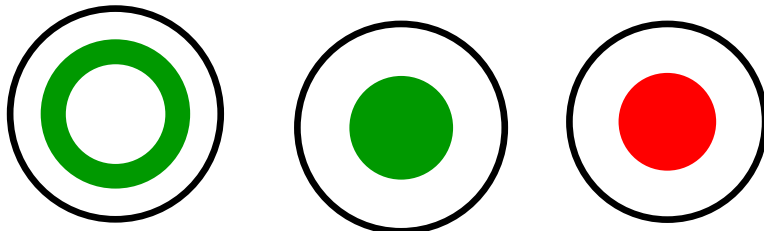
-Surface Coating with Coupling Agent R-Si(OEth)₃

-Seeded Growth

-Copolymerization with Coupling Agent

AvB, et al., JCIS, 156, (1993), Langmuir 8, (1993)

10, (1994)



Contents

- **CNT & Variations**

- **Variations on a Theme (Monodispersity):**
 - *'Stöber' Synthesis (Coupling Agents)*
 - *In a μ -Emulsion*

- **Conclusions**

Silica in a W/O μ -Emulsion

Components:

Cyclohexane (Cycl)

Polyoxyethylene nonylphenyl ether

Ammonia (NH₃)

Tetraethoxysilane (TES)

Water (H₂O)

Ethanol (Eth)

(NP5)

(CH₂)₆

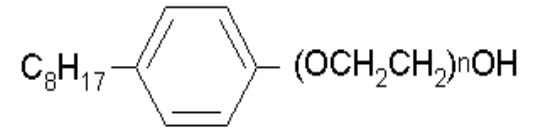
4-(C₉H₁₉)C₆H₄O(CH₂CH₂O)_{~4}CH₂CH₂OH

NH₃

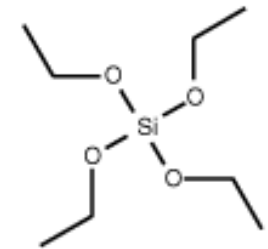
Si(OCH₂CH₃)₄

H₂O

H₃CH₂COH

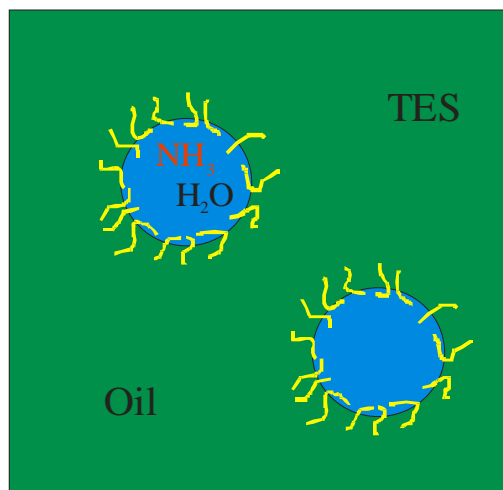


n ~ 5



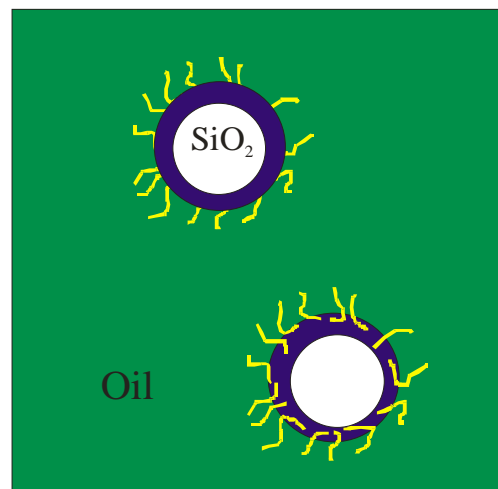
Arriagada, et al., *Colloids Surf.*, **69**, 105 (1992).

Silica in a W/O μ -Emulsion



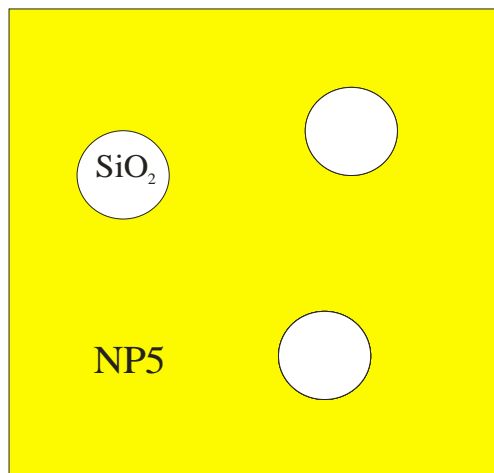
Water in Oil Microemulsion

Growth
→



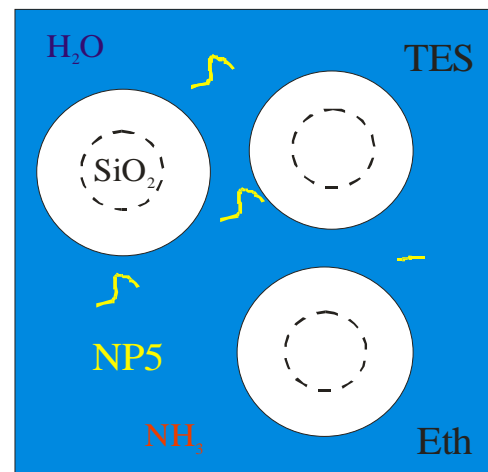
Emulsion with Silica Spheres

Evaporation
→



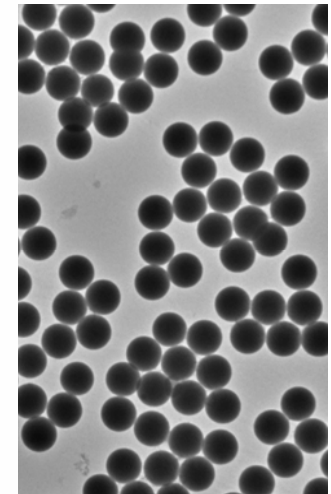
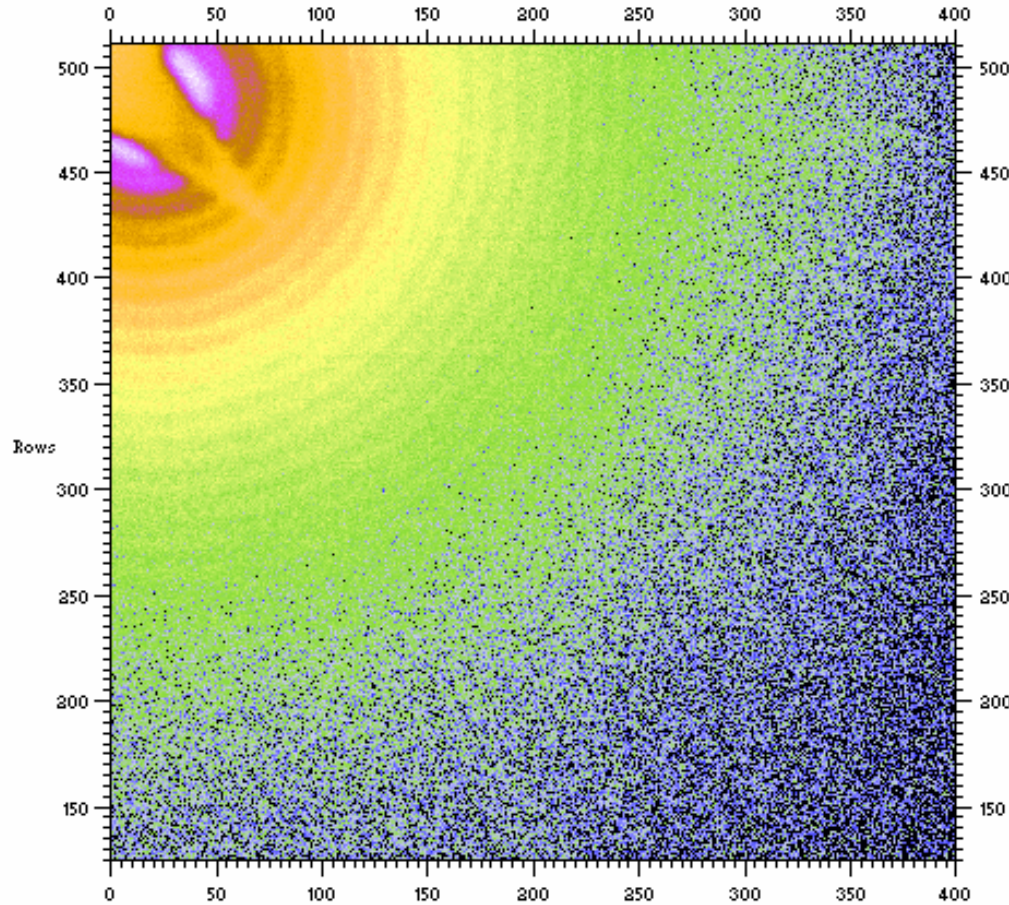
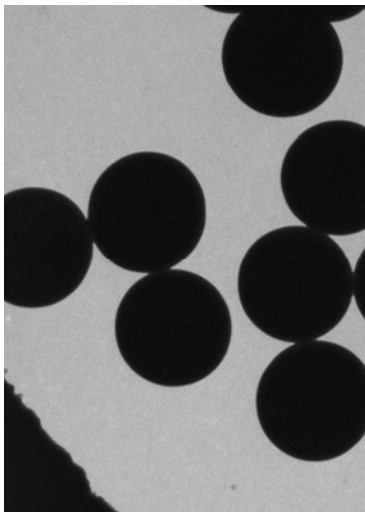
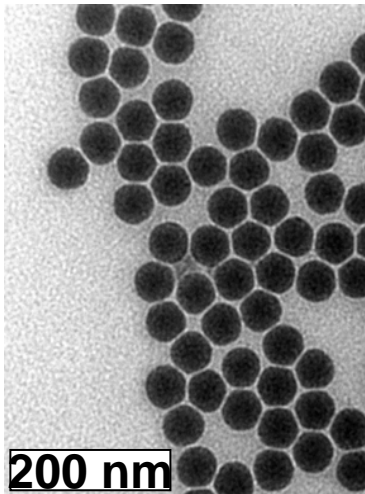
Silica Spheres Dispersed in Non-ionic Surfactant

Redispersión
→



Further Growth by Seeded Stöber Process

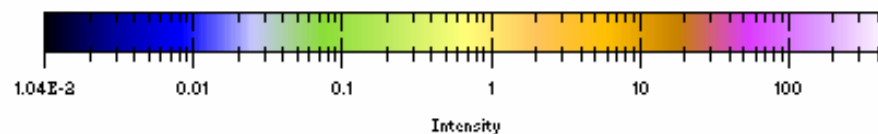
Silica Seeds From W/O μ -Emulsion



colloids!

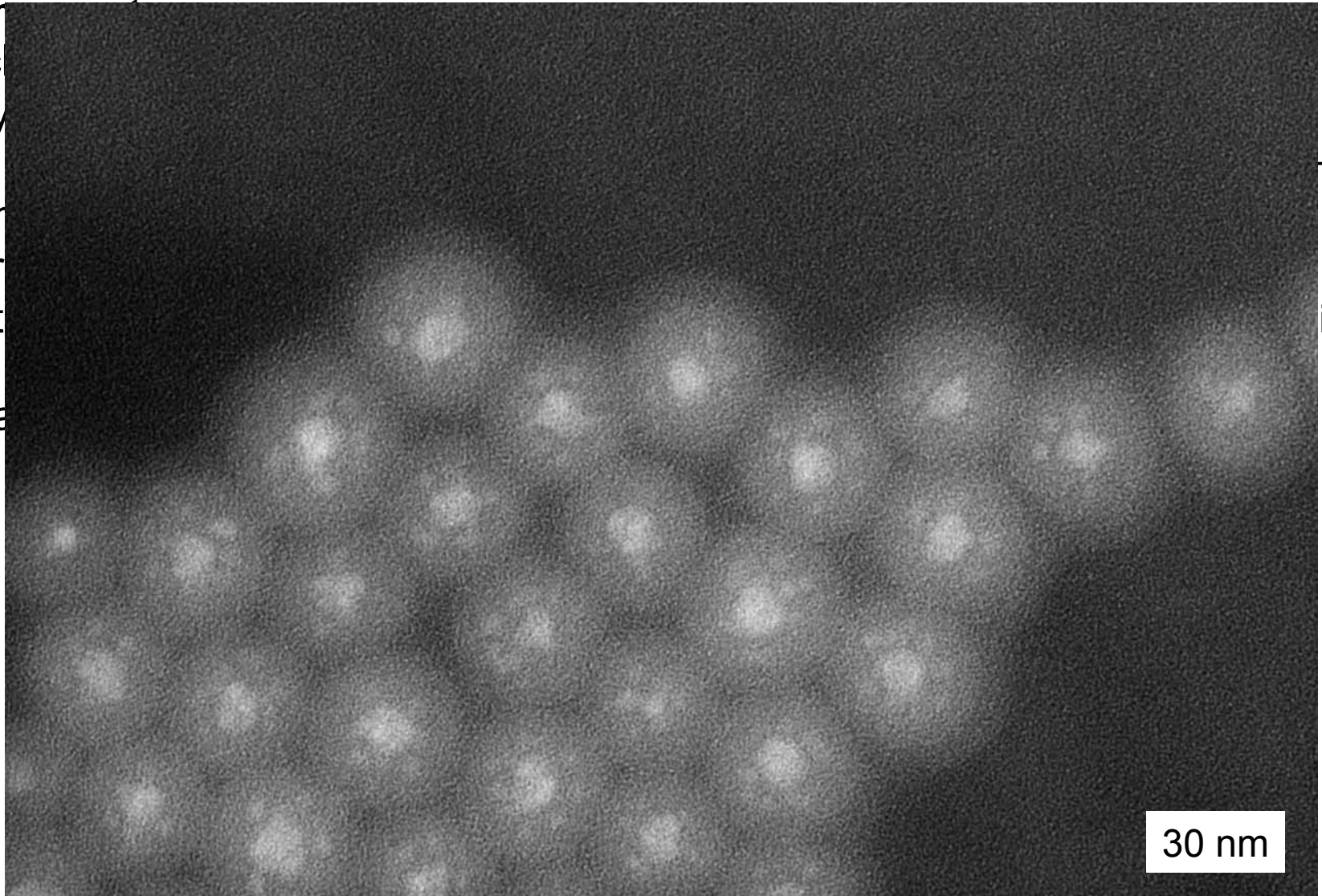
$\mu m, \delta = 3\%$

> 23 minima!



ZnS-in-Silica in a W/O μ -Emulsion

Com
Cyc
Poly
Amr
Tetr
Wat
Etha

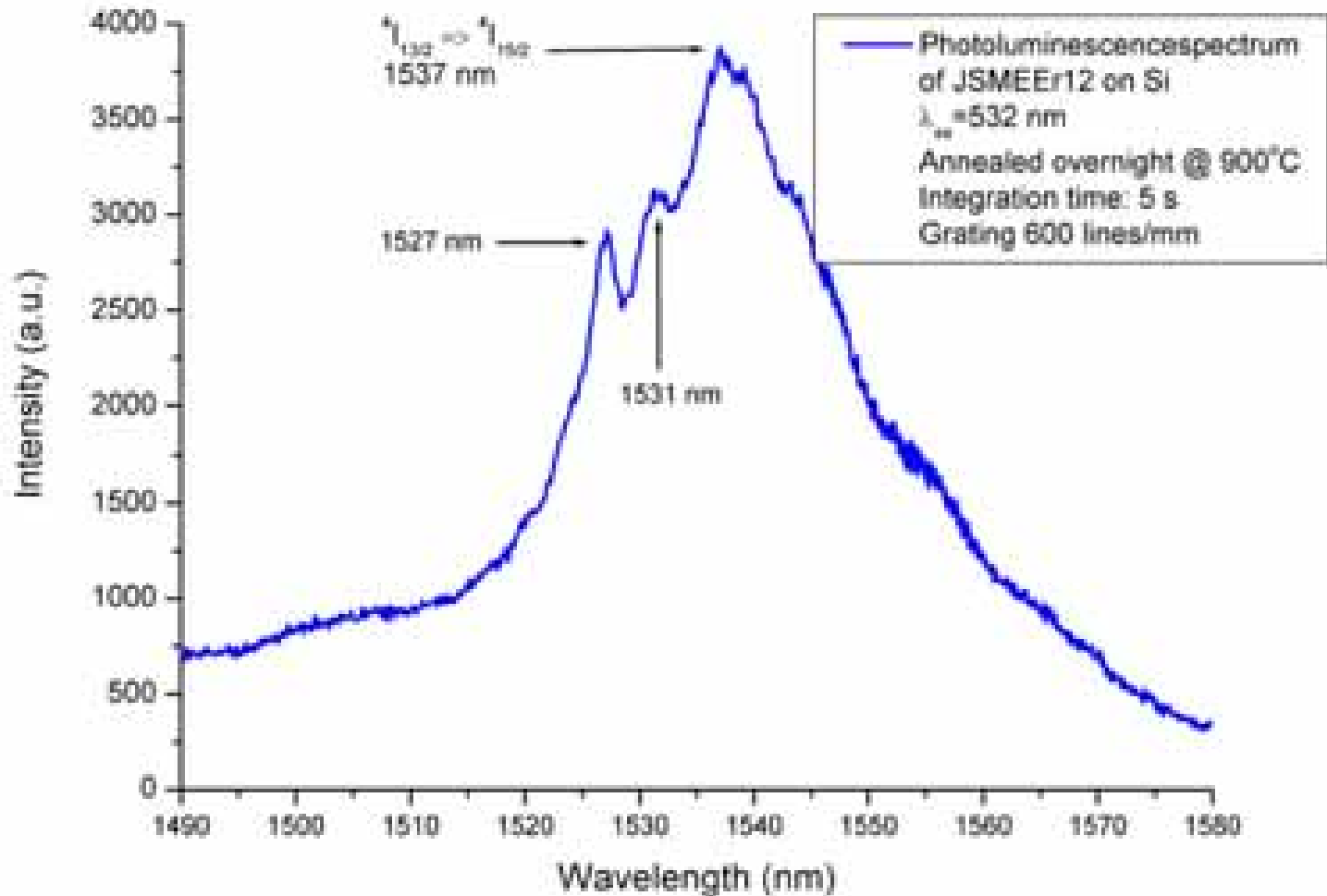


H₂OH

itions)

30 nm

QD/Ag/RE-in-Silica in a W/O μ -Emulsion



l)

Detector Point 1

50

Contents

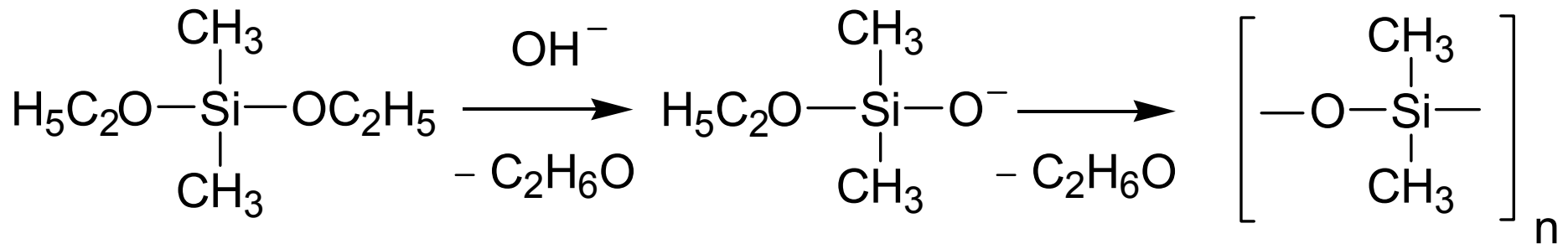
- **CNT & Variations**
- **Variations on a Theme (Monodispersity):**
 - *'Stöber' Synthesis (Coupling Agents)*
 - *In a μ -Emulsion*
 - *$n=2 \rightarrow$ Emulsion \rightarrow Shells*
- **Conclusions**

Monodisperse O/W Emulsion

DMDDES

dimethyldiethoxysilane

**Base-catalyzed (ammonia)
hydrolysis and polymerization**

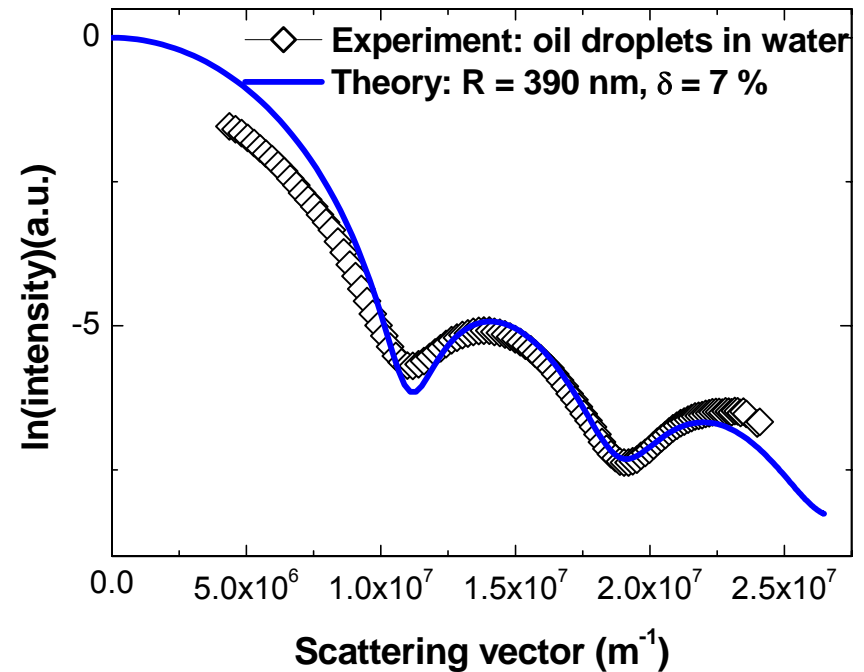
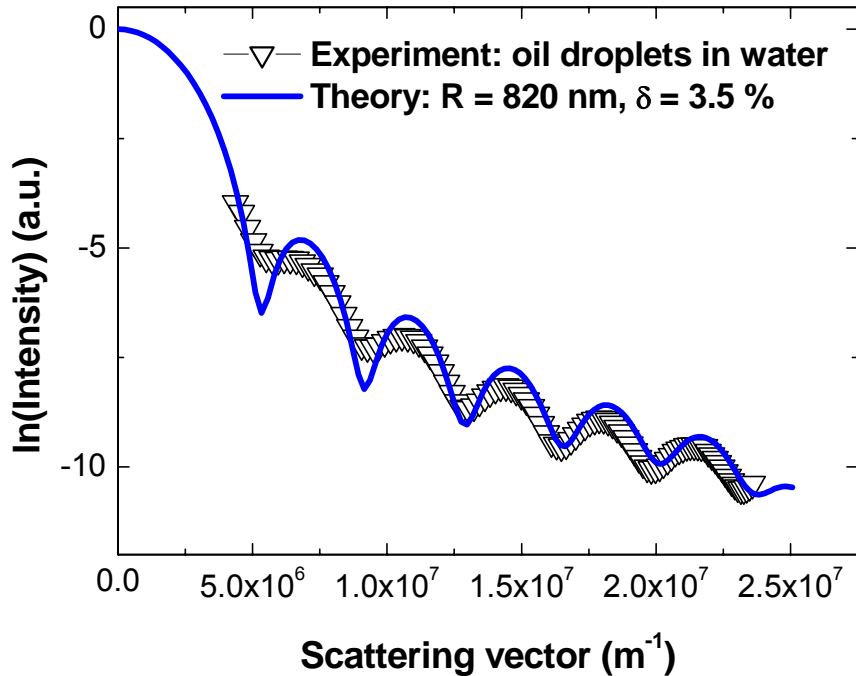


'Stöber-Like Mechanism'

PDMS

**'poly'dimethylsiloxane
(silicone oil)**

Monodisperse O/W Emulsion



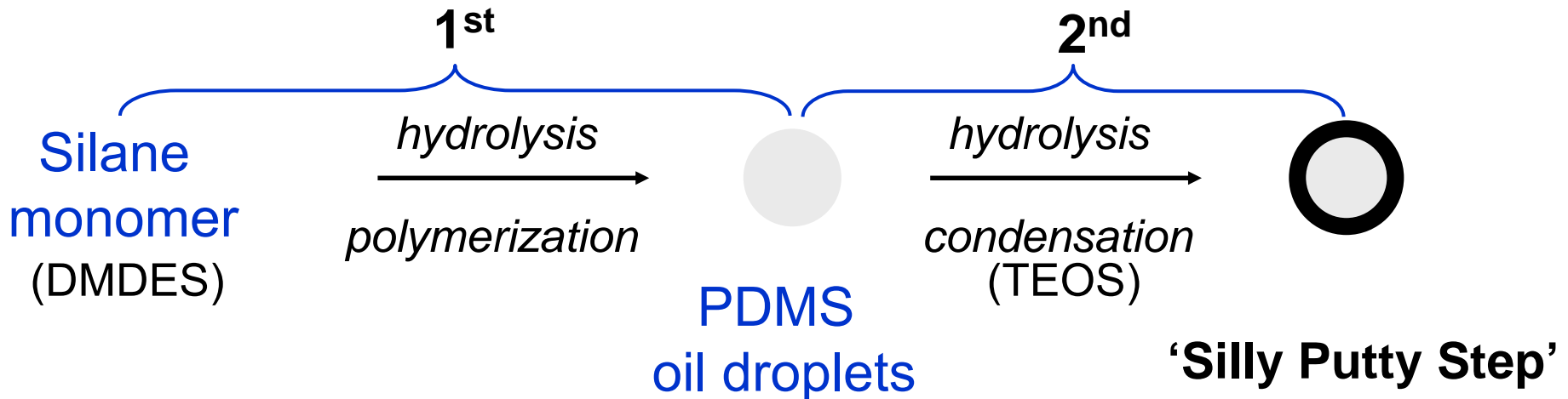
Monodisperse Elastomeric Shells

1st step: **Templates**

- oil droplets
- silicone oil-in-water emulsion

2nd step: **Encapsulation**

- solid shells
 - cross-linked 'silica'
- ### **Template removal**
- hollow shells

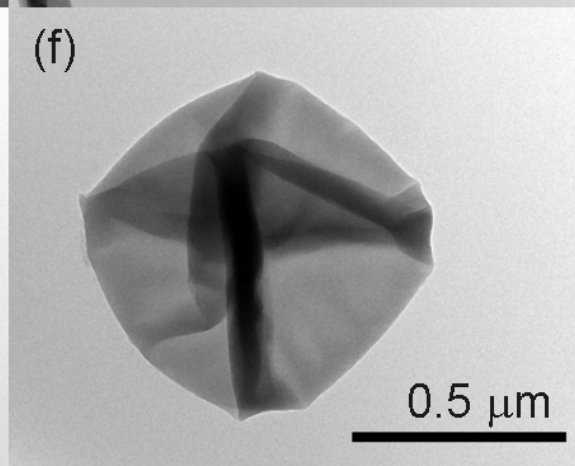
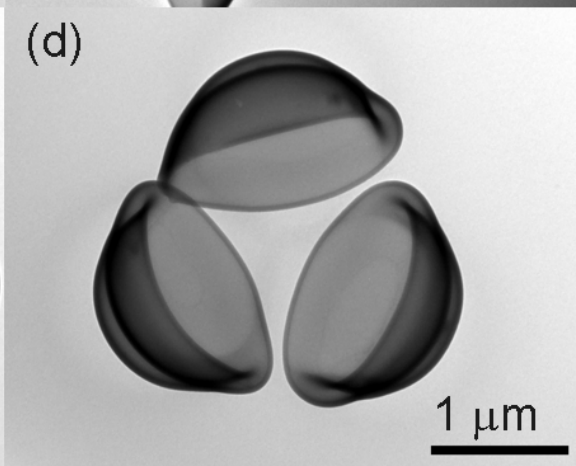
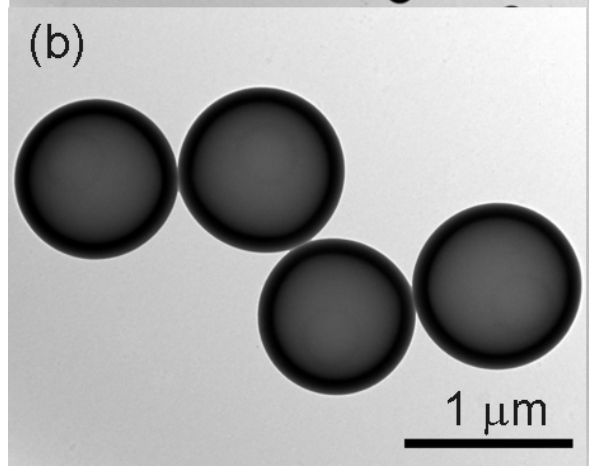
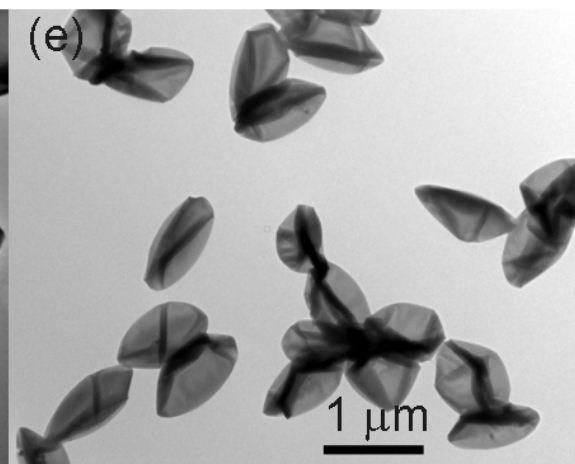
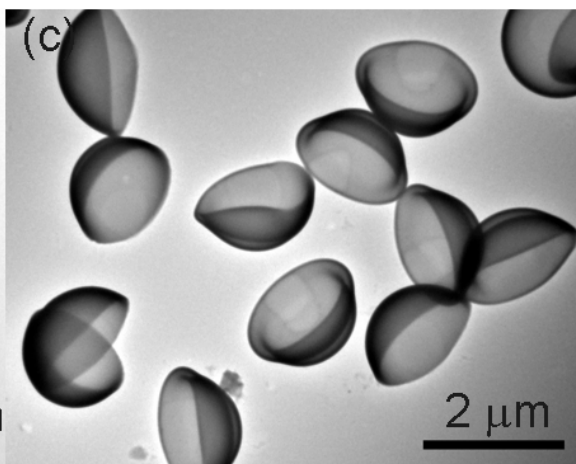
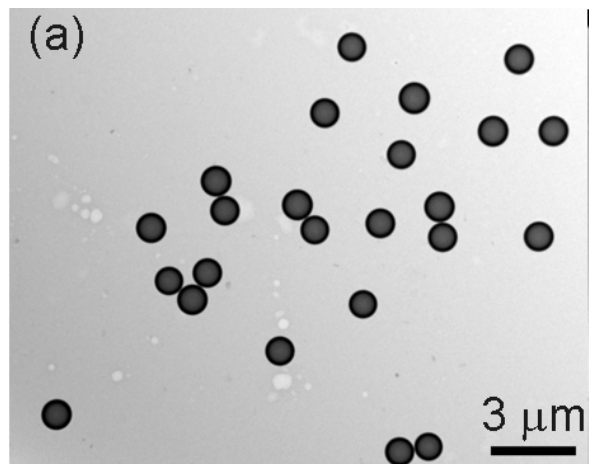


Monodisperse Elastomeric Shells: *Buckling*

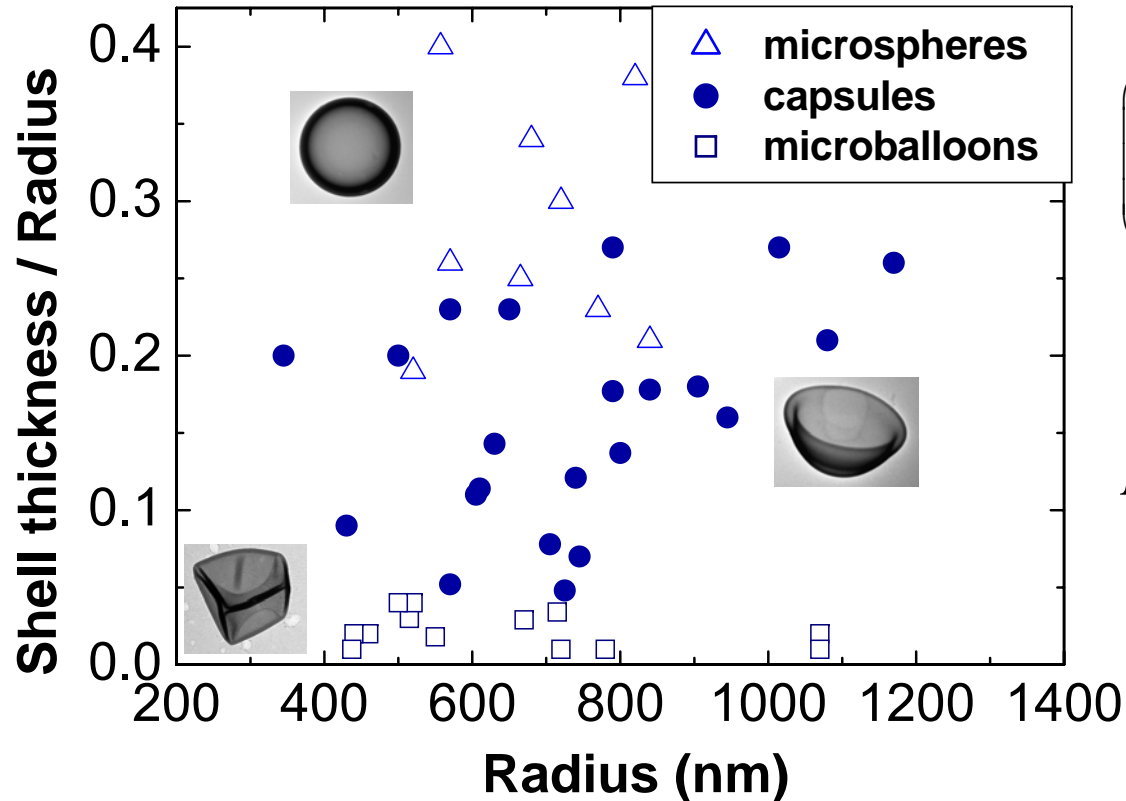
Microspheres

Microcapsules

Microballoons



Buckling of Elastomeric Shells



$$\left(\frac{d}{R}\right)_c \approx 0.23 \quad p_{\text{eff}} = \frac{\gamma}{a}$$

$$p_c = \frac{2E}{\sqrt{3(1-\sigma^2)}} \left(\frac{d}{R}\right)^2$$

E - Young's modulus

σ - Poisson ratio

d - shell thickness

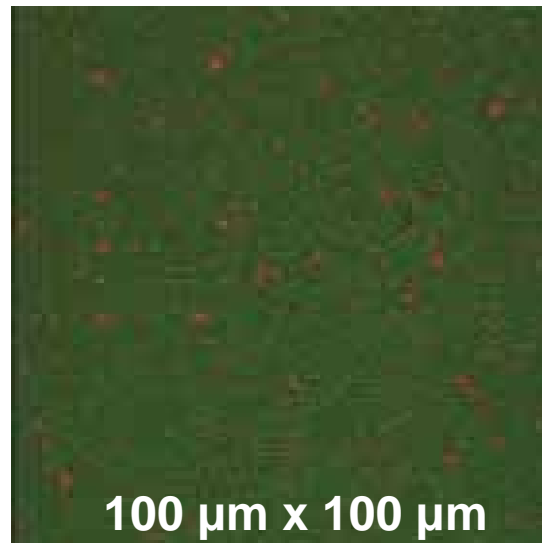
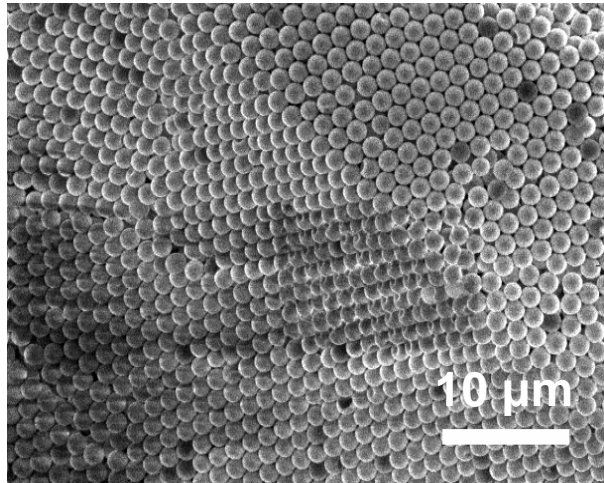
a - pore diameter

$$E = 0.109 \pm 0.027 \text{ GPa}$$

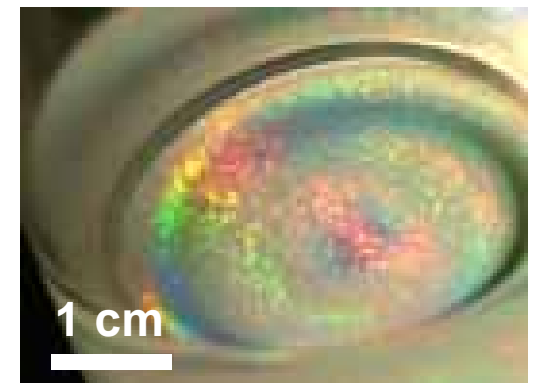
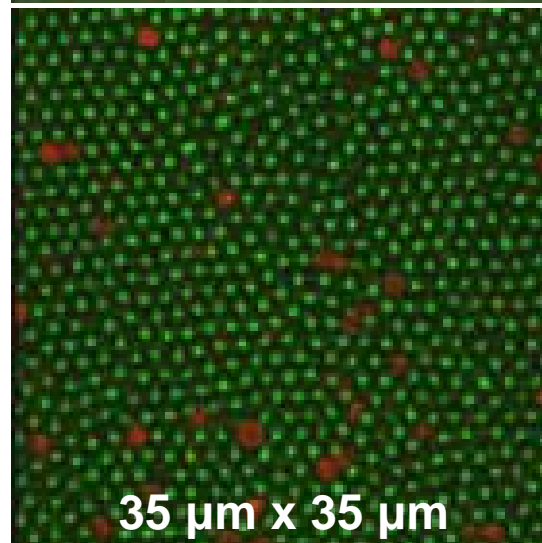
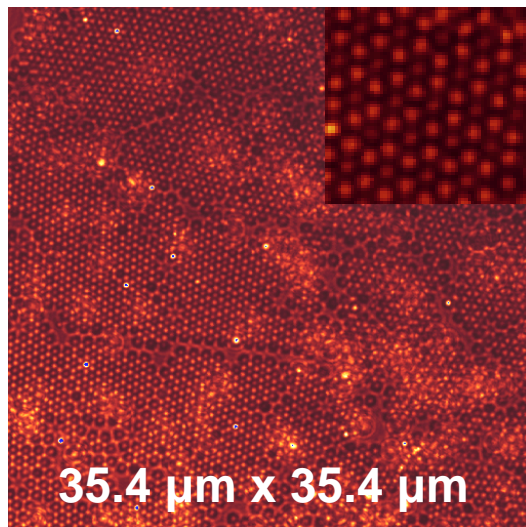
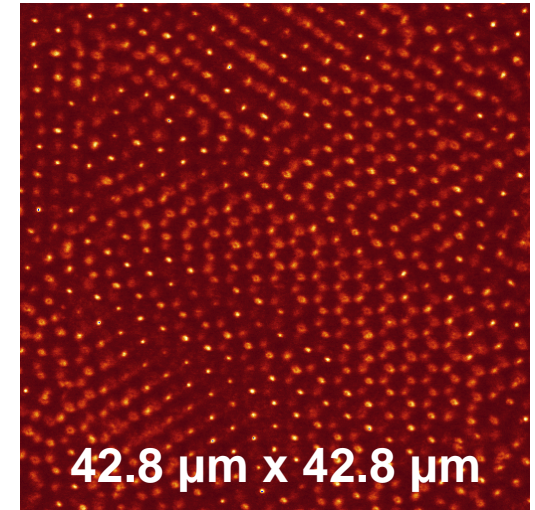
L.Landau, E.Lifshitz, Theory of Elasticity (1997)

Monodisperse Elastomeric Shell

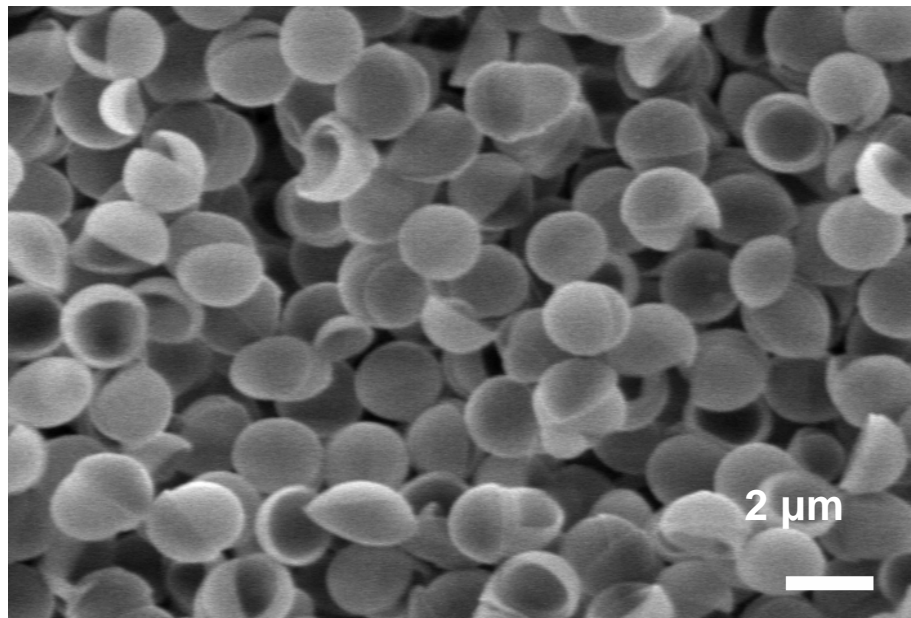
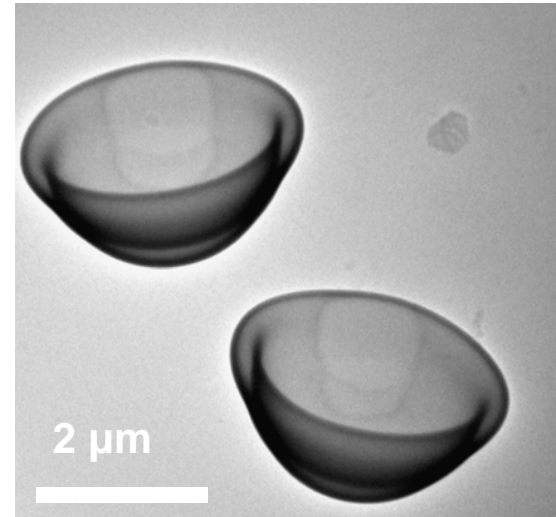
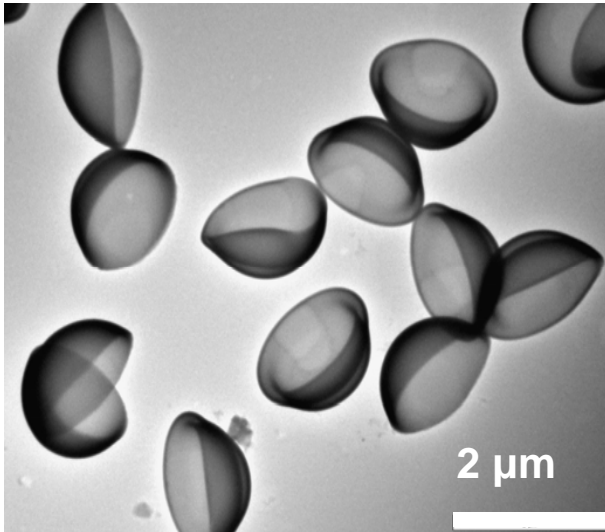
microspheres



microcapsules

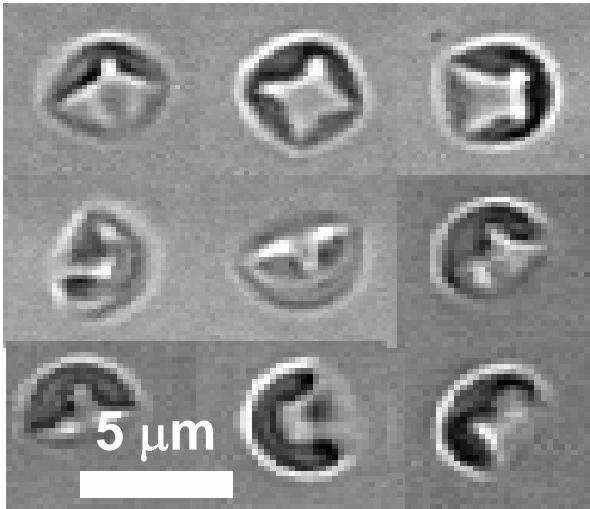


Shape Monodisperse Microcapsules

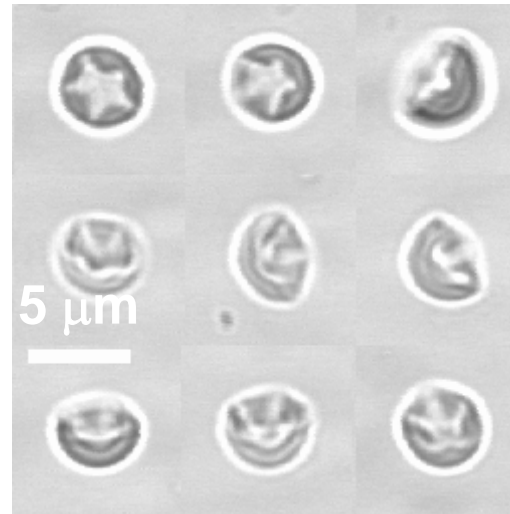


Shape Monodisperse Microcapsules

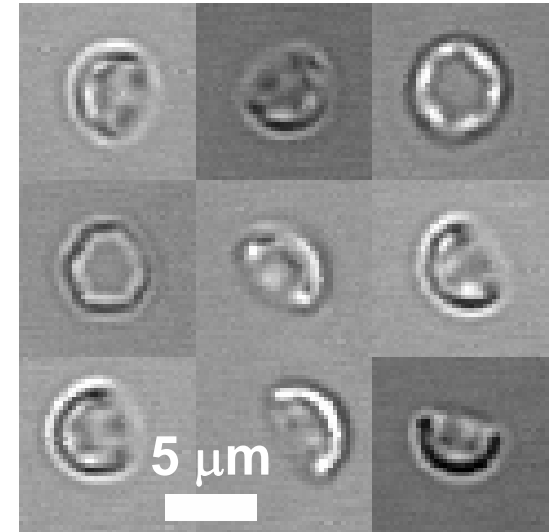
4 wrinkles



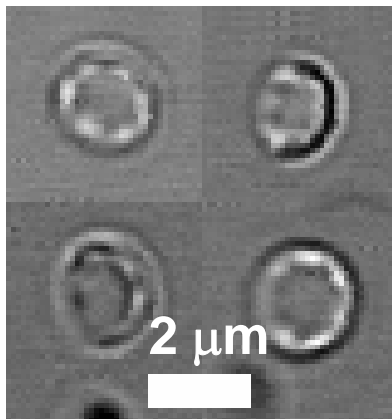
5 wrinkles



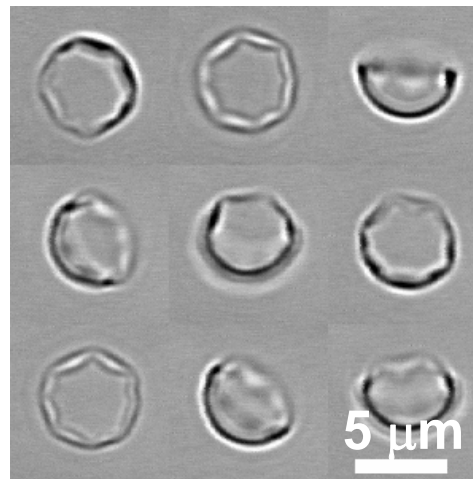
6 wrinkles



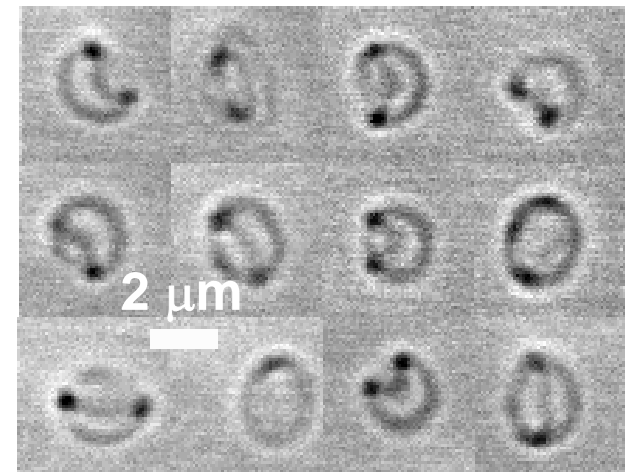
7 wrinkles



8 wrinkles



coffee seeds



Shape Monodisperse Microcapsules

Elastic energy : Bending energy + Stretching energy

$$\lambda = \left(\frac{k / A}{R^2} \right)^2 = \frac{1}{\sqrt{12(1 - \sigma^2)}} \frac{d}{R}$$

k – bending constant

A – stretching constant (A=Ed)

σ - Poisson ratio

$\frac{1}{\lambda^2}$ - Föppl-von Kármán number

Procedure:

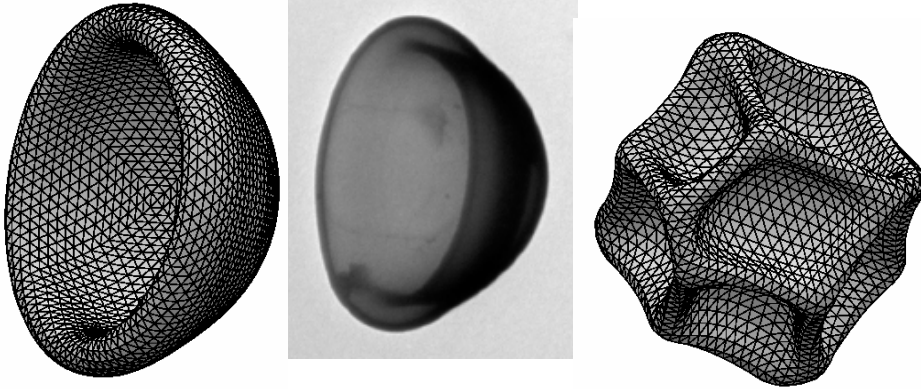
- Surface Evolver routines (*)
- Minimization of the energy
- Step by step decrease of the interior volume
($\Delta V/V$ – relative decrease of the internal volume)
- Spontaneous curvature c_0 first set to $c_0 = 0$ than to $c_0 = 1/R$

L.Landau, E.Lifshitz, *Theory of Elasticity* (1997)

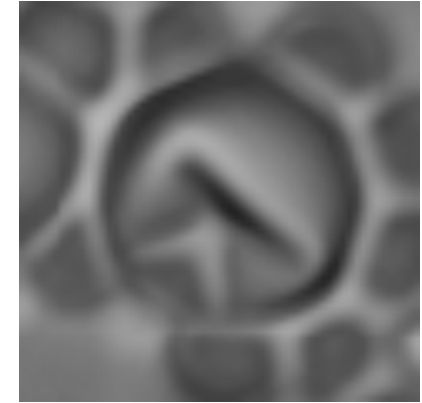
*Tsapis et al., *Phys.Rev.Lett.* **94**, 018302 (2005)

Shape Monodisperse Buckled Capsules

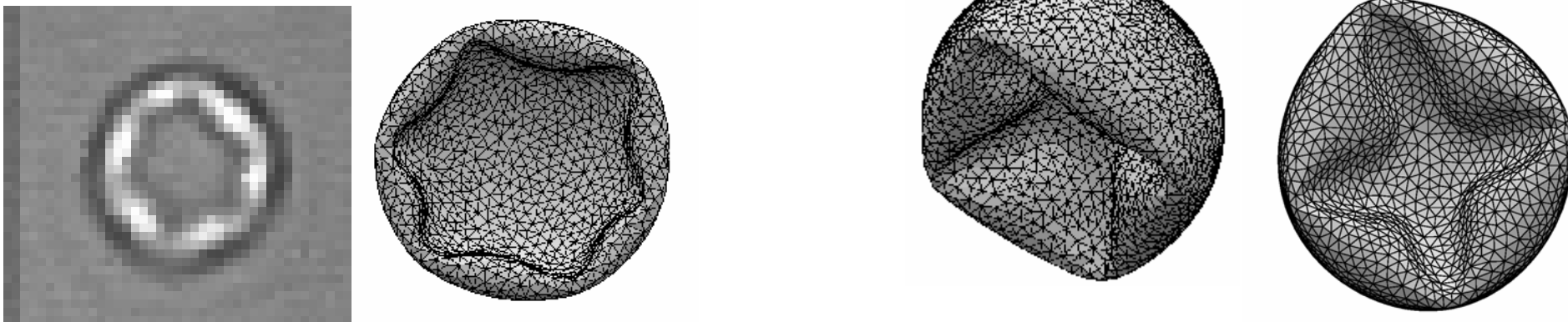
$\lambda = 0.049, \Delta V/V = 0.76$



$\lambda = 0.0116, \Delta V/V = 0.36$



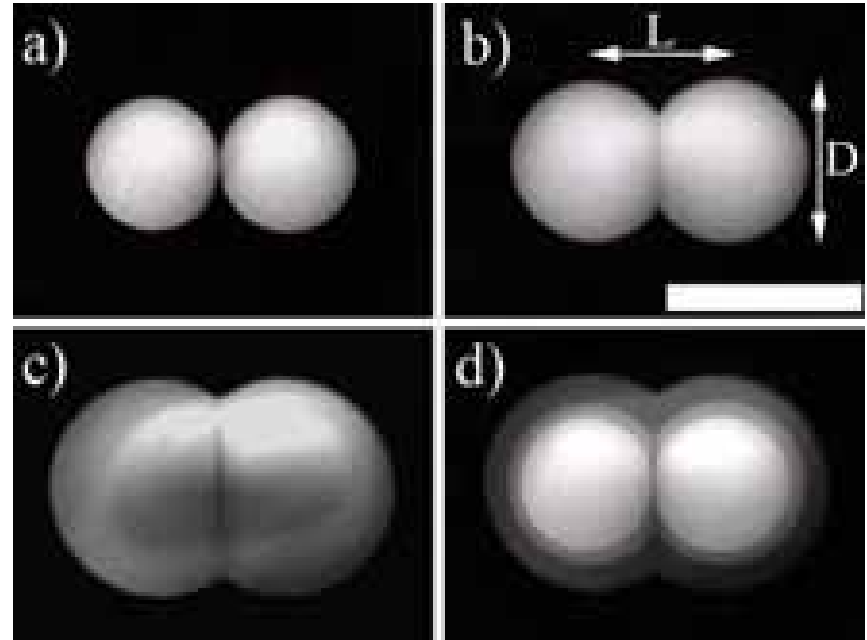
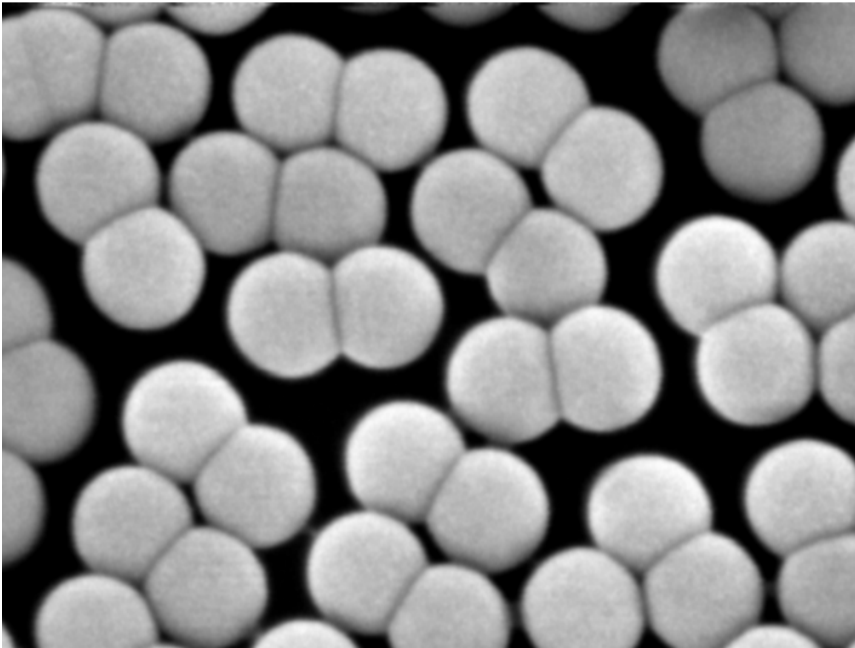
$\lambda = 0.015, \Delta V/V = 0.67$



Contents

- **CNT & Variations**
- **Variations on a Theme (Monodispersity):**
 - *'Stöber' Synthesis (Coupling Agents)*
 - *In a μ -Emulsion*
 - *$n=2 \rightarrow$ Emulsion \rightarrow Shells*
 - *'Controlled' Aggregation*
- **Conclusions**

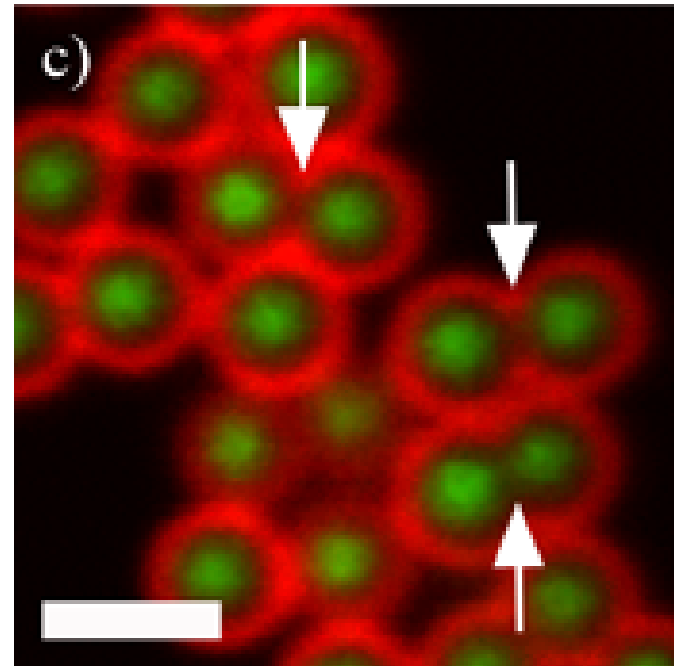
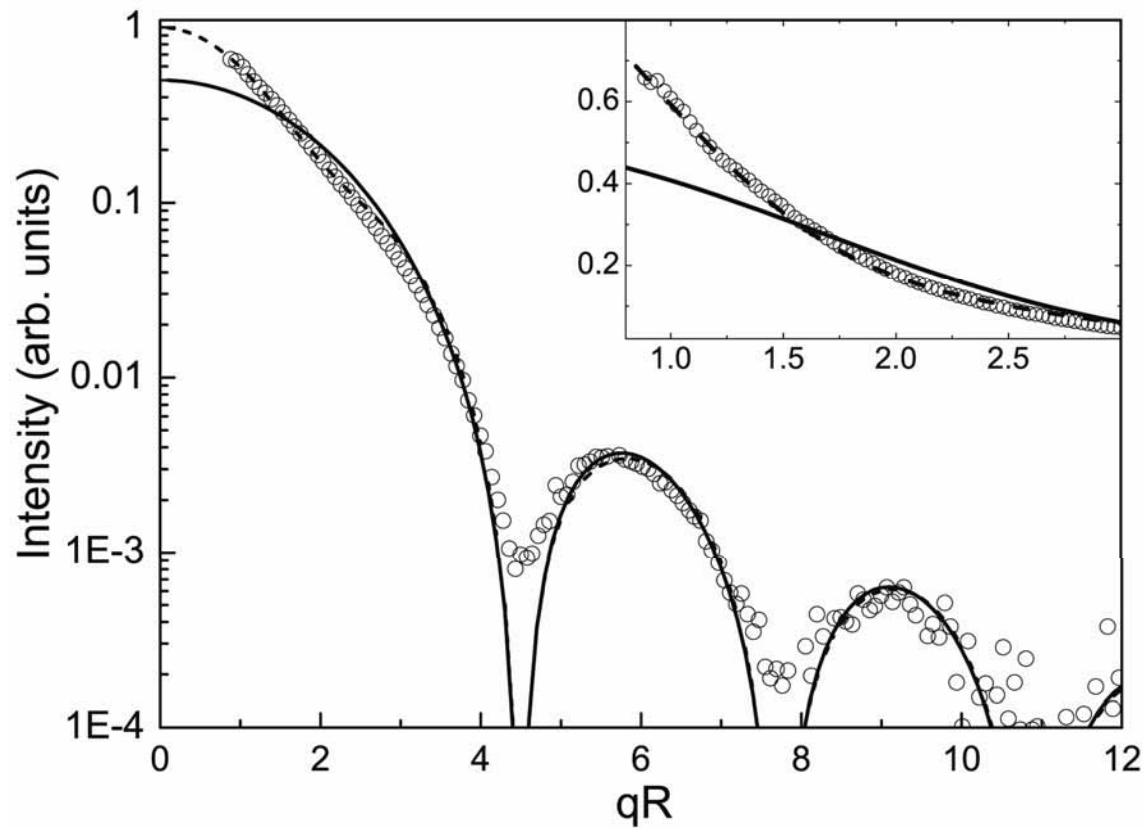
~40% Silica Dumbbells



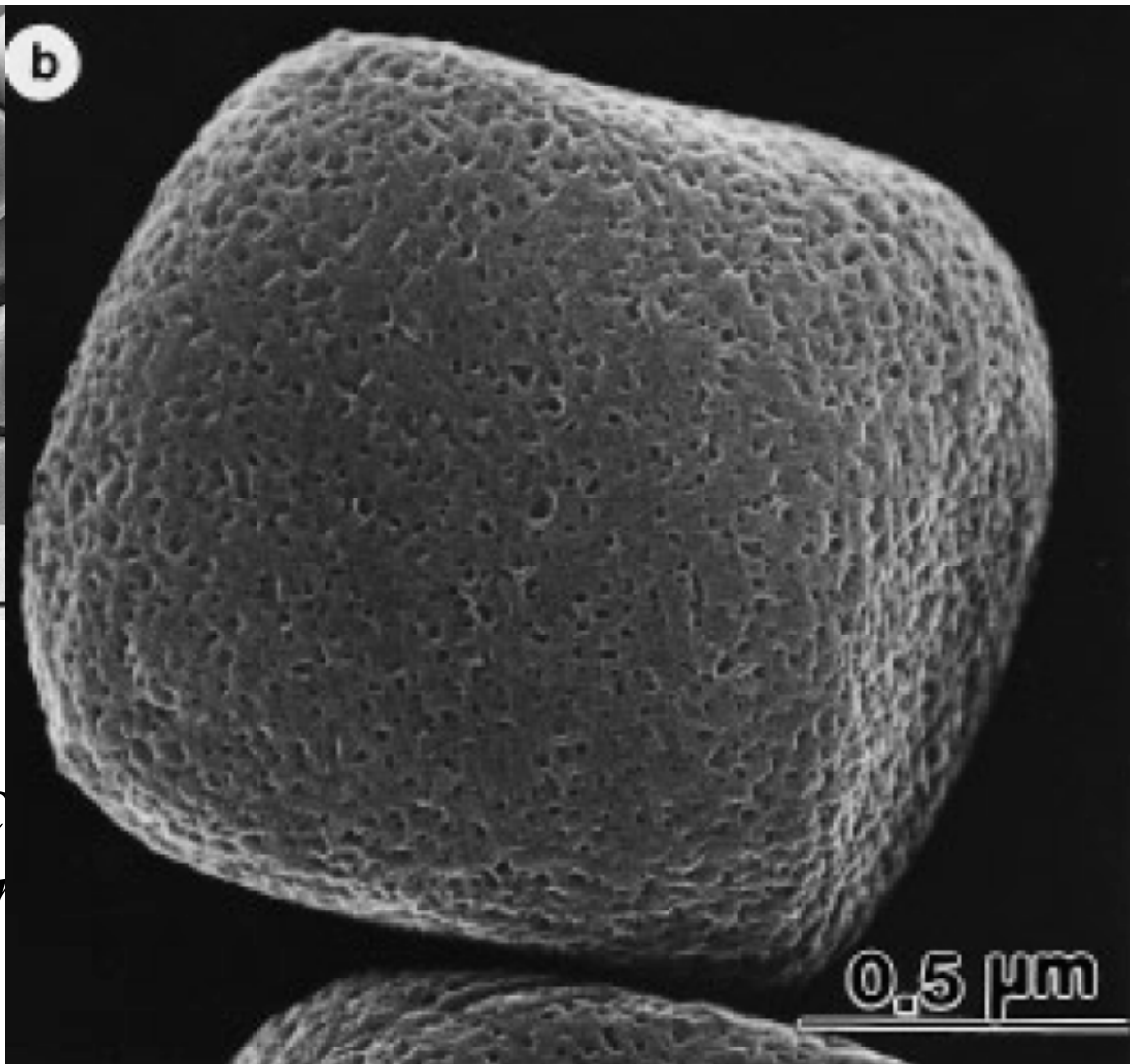
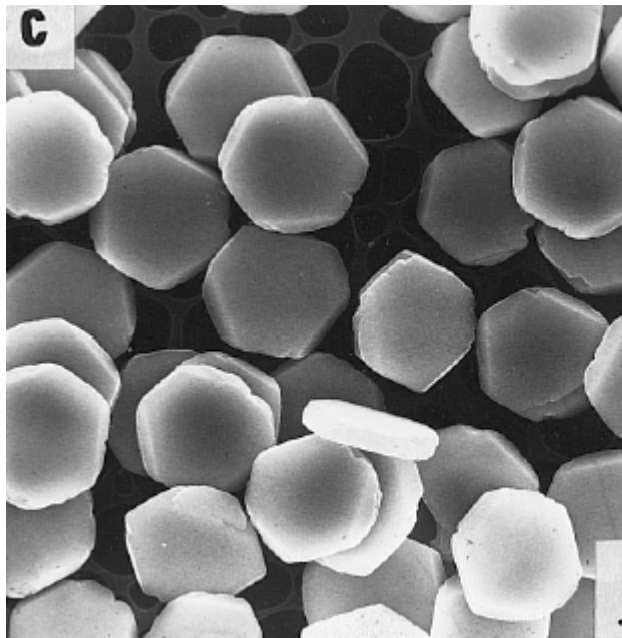
-Ionic Strength *and* Shear Induced ('Steady' State) -> 40% Yield (~1 μm spheres)

-Smaller Spheres: Ionic Strength & Depletion Induced -> 10% Yield

Silica Dumbbells



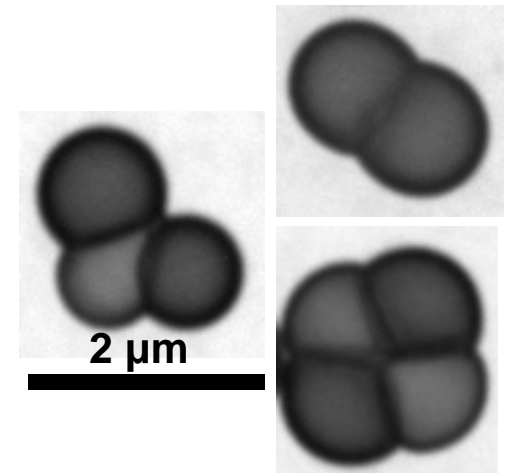
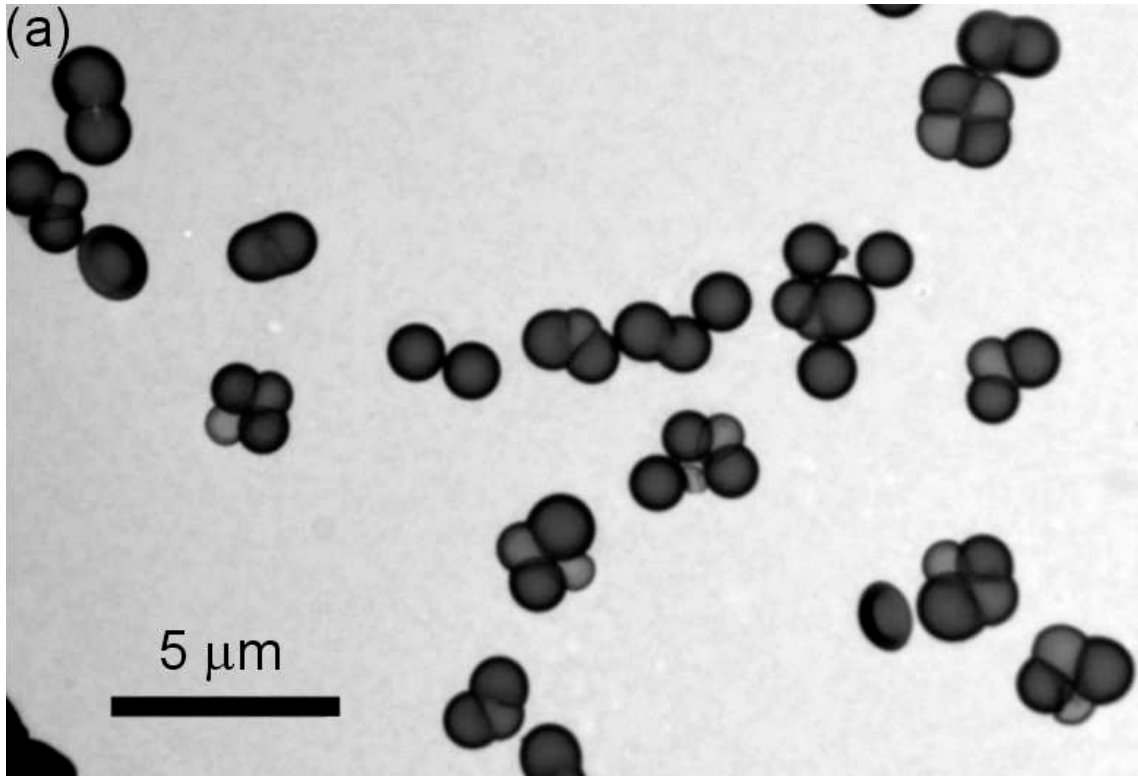
Monodisperse Hematite Fe_2O_3 Colloids



C
ST

T. Sugimoto et al. *Chem. Eng. Technol*, 26, (2003)

'Aggregated' Microcapsules

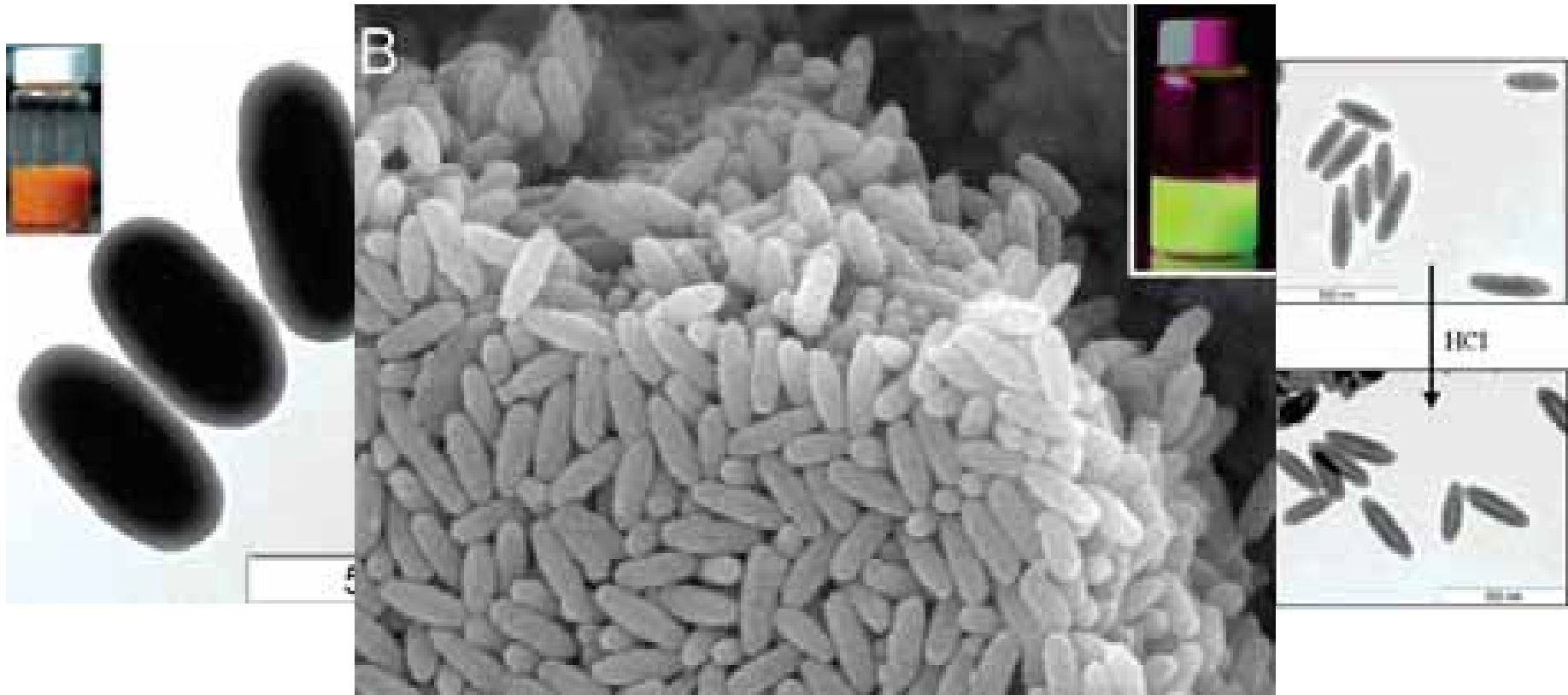


**Higher n-mers ->
Shape Constant!**

Contents

- **Introduction: *Colloids in the Next 100 Years***
- **Variations on a Theme (Monodispersity):**
 - *'Stöber' Synthesis (Coupling Agents)*
 - *In a μ -Emulsion*
 - *$n=2 \rightarrow$ Emulsion \rightarrow Shells*
 - *'Controlled' Aggregation*
 - *Templating \rightarrow Shell \rightarrow Model Colloid*
- **Conclusions**

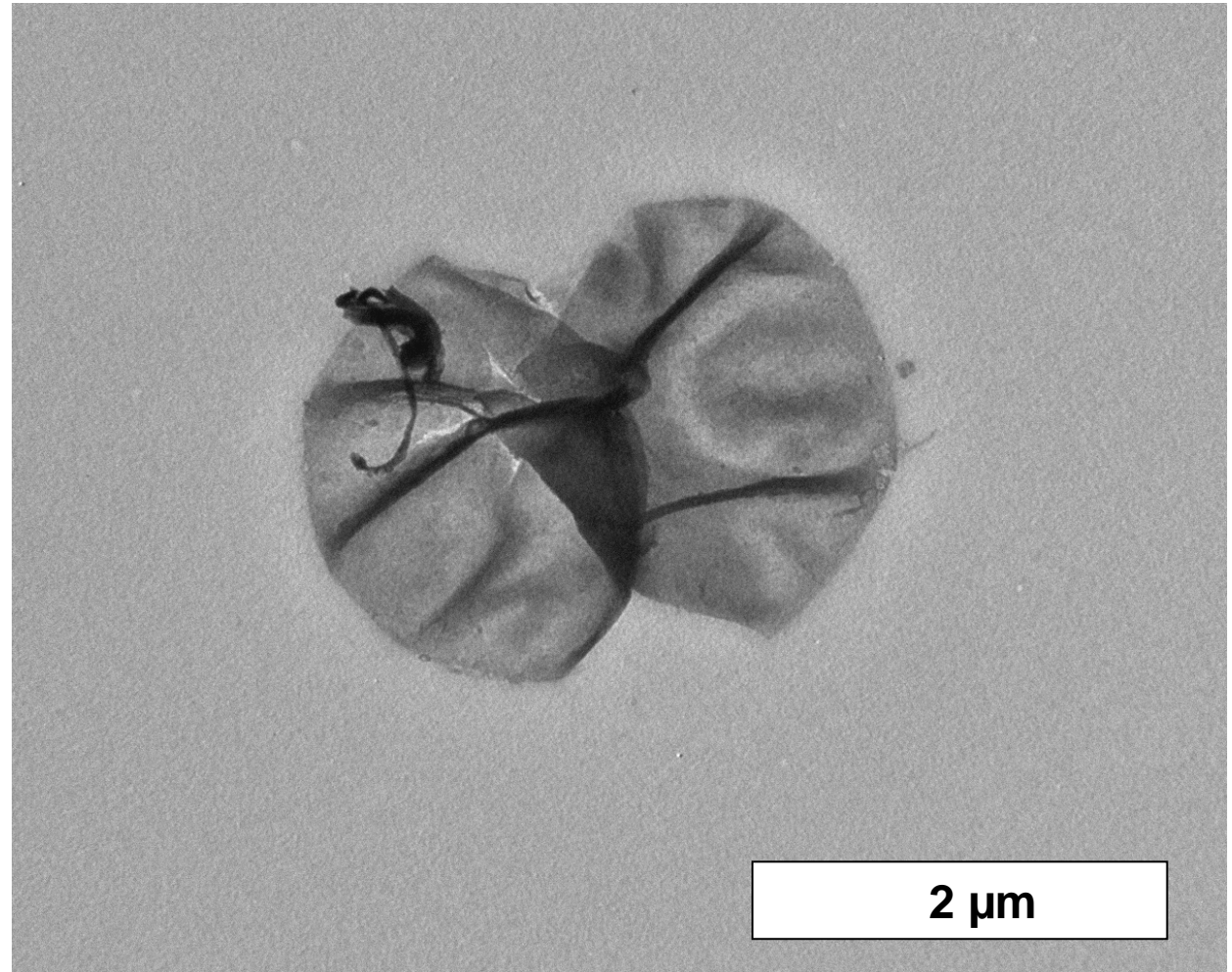
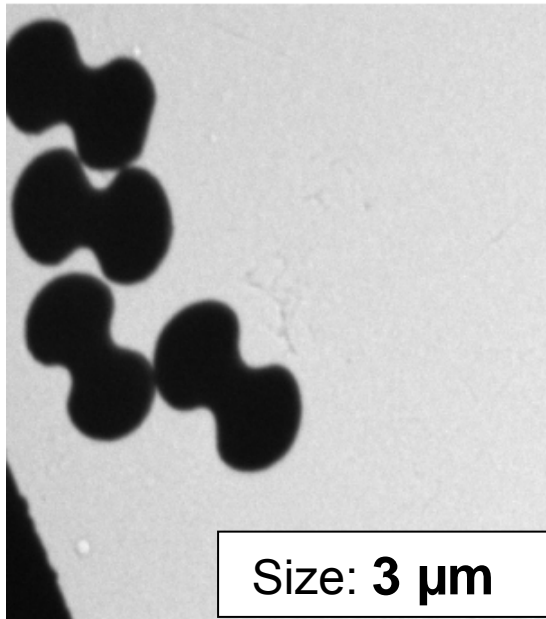
PVP Coating to Grow Silica



Porous Silica on Hematite -> Dissolve -> Fill -> Close Up!

Philipse, et al., *Langmuir* 22, (2006)

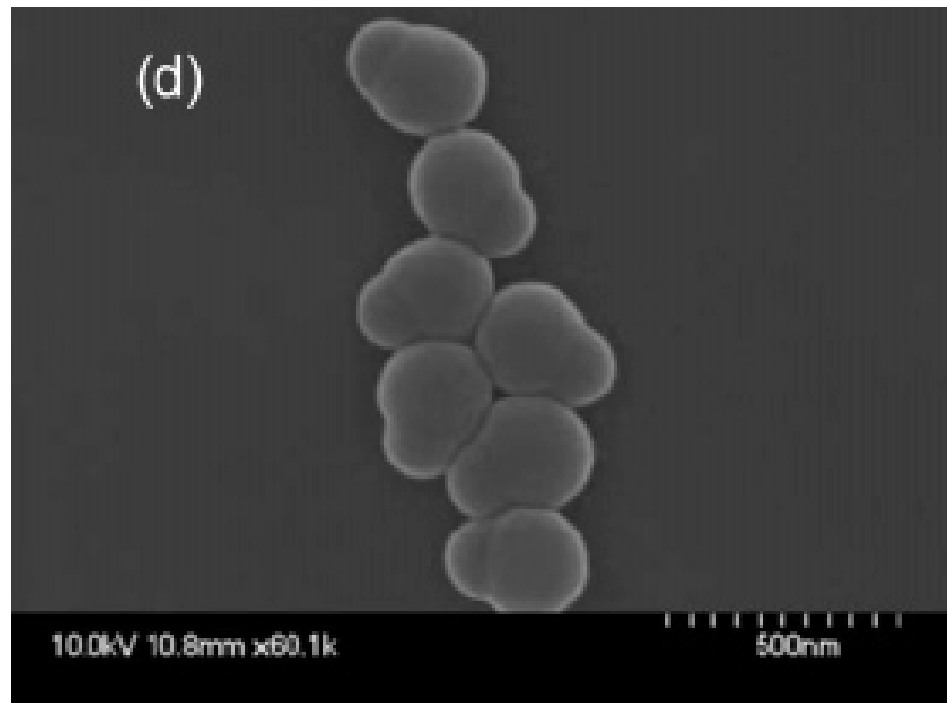
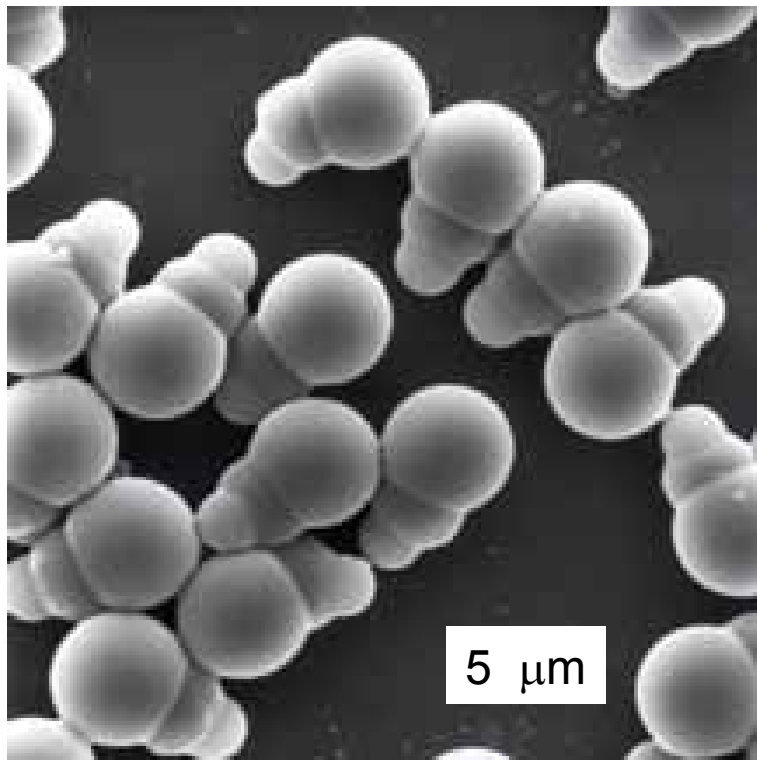
Silica around Hematite 'Peanut'



After Coating with PVP silica and Dissolution



Repeated Polymerization: *Wetting/Phase Separation*



Sheu, et al. *J. Polym. Sci. A28*, 629 (1990).

Mock et al., *Langmuir* 22, 4037 (2006)

PHSA-PMMA (core-shell) by Dispersion Polymerization

